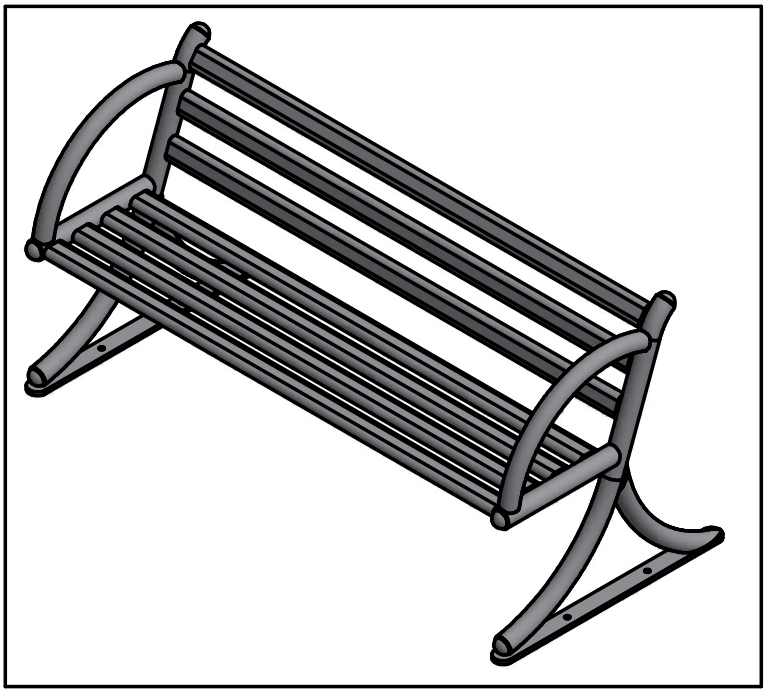


LANDSCAPE

Keyston Seat

PROD. CODE	6120-178
SIZE	680 x 1452 x 720
AGE RANGE	All
F/ FALL HEIGHT	N/A
HEAVIEST PART	47 Kg
TOTAL WEIGHT	56 Kg

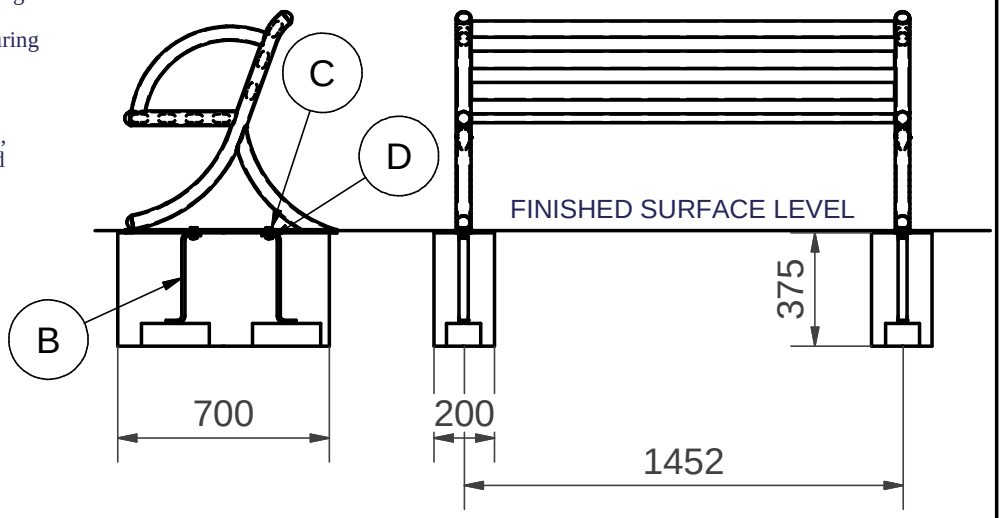
SPECIFICATION

Seat shall be fabricated from hollow section to BS 4848 part 2 and shall be protected with a powder paint finish.
Welds are from copper free wire diameter 1mm to BS EN 440 (1995).
Metal parts coated with low lead polyester paint to BS EN 71 part 3 (1995).

INSTALLATION INSTRUCTIONS

1. Read installation instructions before commencing erection of unit.
2. Fit below ground fixings to seat legs using M10 x 30 Hex Head Bolts and M10 Nut.
3. Place seat in prepared foundations, ensuring it is plumb and square.
4. Prop seat and backfill foundations with concrete, leave to set for 48 hours.
5. To secure Metal Seat to a concrete area, mark through fixing holes in legs, drill and secure with rawlbolts

NOTE: Concrete to be mixed to:
1 Cement
2 Sand
3 Gravel
Amount of concrete required = 0.1m3



Note Ensure all installation aids are removed before first use. All protruding screw threads to be peened over to remove sharp edges.

Note For maintenance instructions see separate sheet. All spare parts are available from Wicksteed Leisure on request.

PARTS LIST

A	1	4201-346	KEYSTON SEAT ASSY
B	4	5071-028	Z-SHAPED BELOW GROUND FIXING
C	4	2175-116	M10 x 30 LG HEX HD SCREW
D	4	2193-006	M10 Nut

COMPILED TE	REV	0	1							
	ECN	1572	Minor							
DATE: 24/10/08	SIG.	TE	MC							
	DATE:	26/05/09	01/04/19							

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DESPATCH LIST

Product: Keyston Metal Seat Date of Issue: 23/10/08

Order 6120-178 Issue: A

Item	Unit Qty	Description	Part No.	Checked
1	1	Keyston Metal Seat Assembly	4201-346	
2	4	Z-Shaped Below Ground Fixing Assembly	5071-028	
3	1	Fixings Pack		

Total No. of Items

Picked By: Checked By:

COMPILED	REV	1	2				
BY: TE	ECN No.	1572	Minor				
	DATE	23/10/2008	01/04/2019				
DATE: 23/10/2008	SIGN	TE	MC				

FIXINGS LIST

Product: Keyston Metal Seat Date of Issue: 23/10/08

Order 6120-178 Issue: A

Item	Unit Qty	Description	Part No.	Checked
1	4	M10 x 30 LG Hex Head Screw	2175-116	
2	4	M10 Nut	2193-006	

Total No. of Items

Picked By: Checked By:

COMPILED	REV	0	1				
BY: TE	ECN No.	1572	Minor				
	DATE	23/10/2008	01/04/2019				
DATE: 23/10/2008	SIGN	TE	MC				