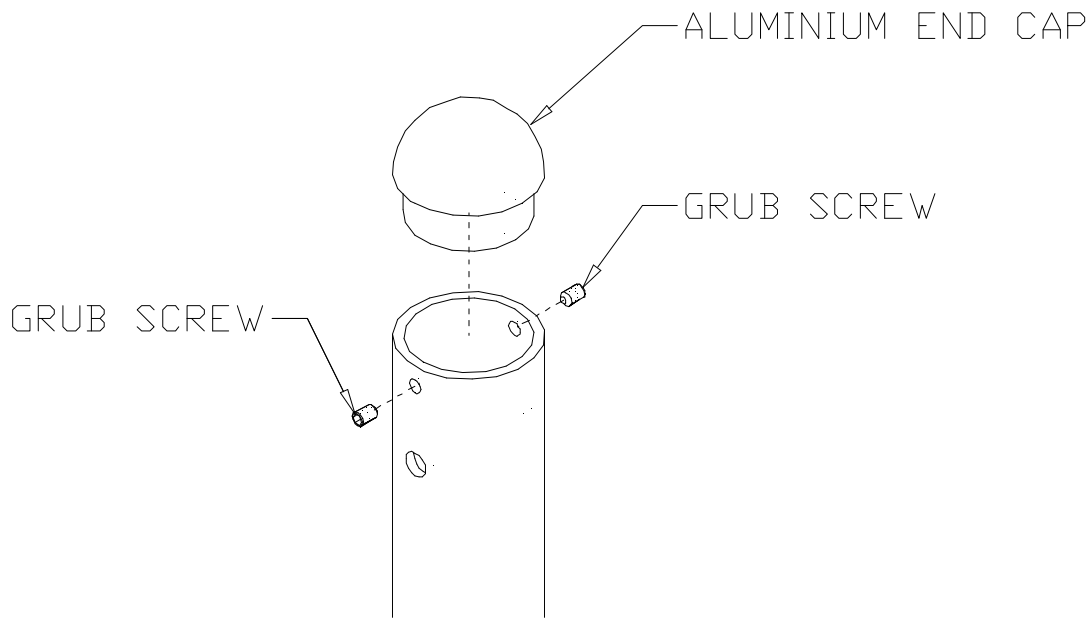
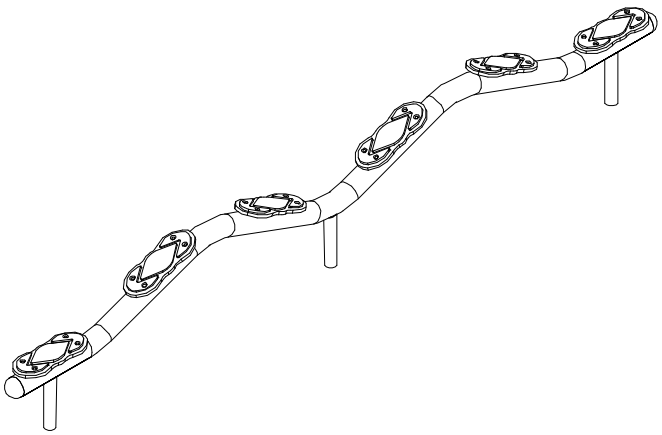
ADDENDUM

END CAP FIXING DETAILS



Fit aluminium end cap into end of uprights and secure using two M8 x 12 lg cone end grub screws.



FANTASY FUN RUN

Switchback Run	
PROD CODE:	70352 70452 bark
SIZE:	3000 x 276 x 76
AGE RANGE:	5-16 years
OVERALL WEIGHT OF UNIT	27 KG

DELIVERY LIST		
Part No.	Description	Qty
70332-01	Switch Back Run Assy.	1
3726-124	Foot Print	6
-	Fixings Pack	1
For Bark Fix Add:		
5071-003	Below Ground Fixing	3
3031-010	Spragging Iron	3
2175-134	M12x25 Hex Head Screw	6

SPECIFICATION

Main Tube: Fabricated from 65 nominal bore medium gauge steel tube to BS 1387.
Leg Supports: 32 nominal bore medium gauge steel tube (BS 1387).
Foot Print: Rubber coated High Density Polyethylene.
Finish: Low lead polyester powder paint to BS EN71 part 3 (1995).
Welds: Copper free wire conforming to 2901 AIB for mild steel.

INSTALLATION INSTRUCTIONS

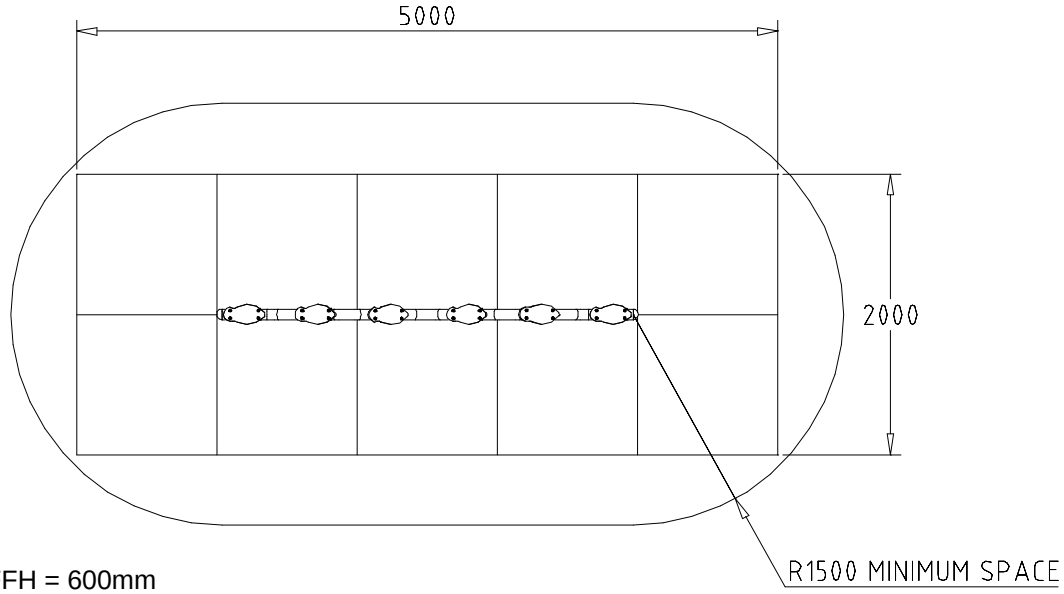
1 Read installation instructions through before commencing erection of unit.
2 Do NOT tighten fastenings until the unit is completely assembled.
3 Excavate foundations in accordance with details shown in foundation plan.
4 Place uprights in foundations and prop up in position.
5 Ensuring uprights are plumb, square and are at correct heights and centre dimensions, backfill foundations with 0.101 cubic metres of concrete.
6 Allow 48 hours drying time before use.

Note: M8 bolts to be torqued to 18 Nm (13lbft.). M10 bolts to be torqued to 34 Nm (25lbft) M12 bolts to be torqued to 55 Nm (40lbft). All protruding screw threads to be peened over to remove sharp edges.

Note:-Ensure all installation aids are removed before first use.

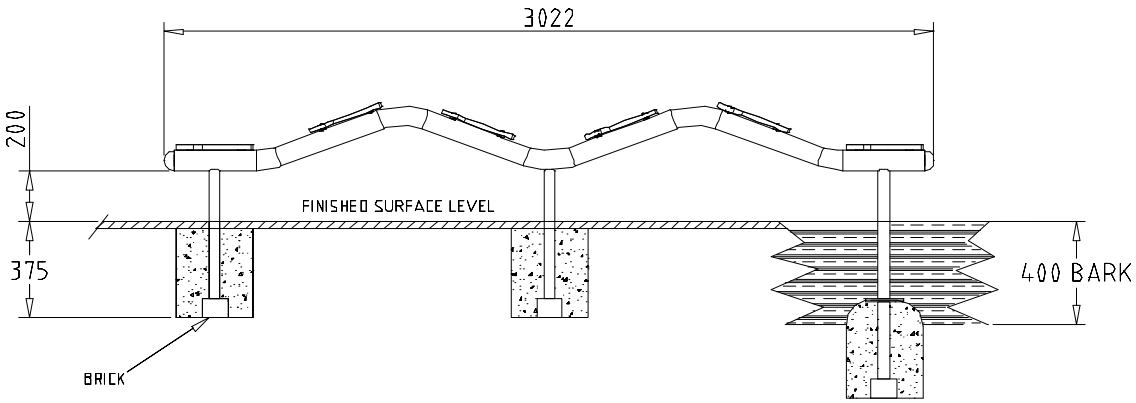
Wicksteed LEISURE

SURFACING & MINIMUM SPACE DETAIL

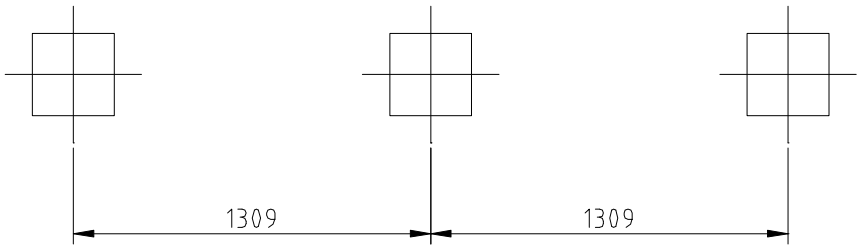


Max FFH = 600mm

FOUNDATION DETAIL (Ground and Bark Fixed details shown)
(Care must be taken under abnormal conditions)

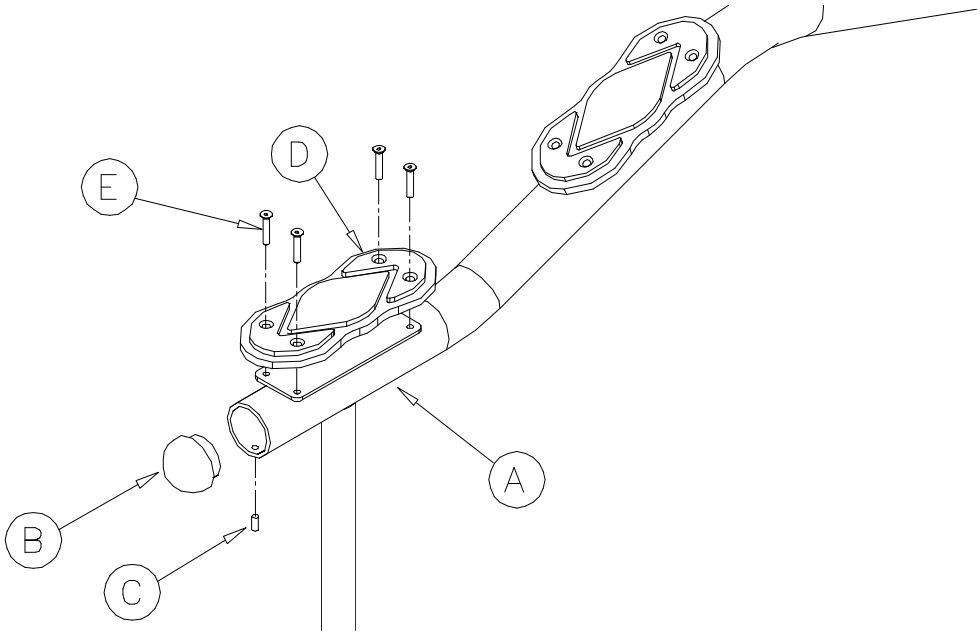


FOUNDATION DETAIL
300 x 300 x 375 deep



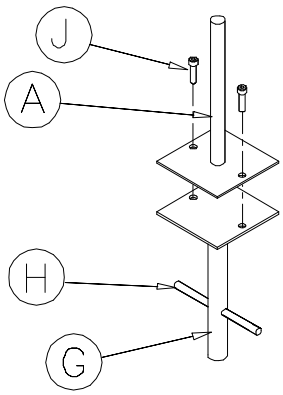
CAP & FOOT FIXING DETAIL

1. Fit B, End Cap into tube and secure using C, M8 x 12 lg cone end grub screw.
2. Fit D, Foot Print to tube bracket using E, M8 x 20 lg Pent Button Head Screws.



BARK FIXING DETAILS

1. Fit G, below ground fittings to base of sup port using J, M12 x 25 hexagon head bolts.
2. Fit H, Spragging irons in below ground fix-ings before placing in foundation.



Note:-All spare parts are available from Wicksteed Leisure on request.

REF	QTY	DESCRIPTION	PART No
A	1	Switch Back Run Assy.	70332-01
B	2	Cap.	3711-002
C	2	M8 x 12 Grub Screw.	2171-115
D	6	Foot Print	3726-124
E	24	M8 x 20 lg Pent Button Head Screw	2176-226
For Bark Fix Add Following			
G	3	Below Ground Fixing.	5071-017
H	3	Spragging Irons.	3031-010
J	6	M12 x 25 Hex Head Bolt.	2175-134

For maintenance details see separate sheet

Wicksteed LEISURE	COMPILED:	APPROVED :	REV	1	2	3	4	5
	PG		ECN	1381	1401	1412	Minor	Minor
	DATE:	DATE:	SIG.	PG	MH	MH	TW	TW
	11/6/01		DATE.	23/05/00	12/03/02	31/05/02	21/02/06	11/10/06

Wicksteed LEISURE

DESPATCH LIST

Product: Switch Back Run (Vertical) Code No: 70352 Date of Issue: 11/6/01

Order No: Issue: B

Item	Unit Qty	Description	Part No.	**Checked**
1	1	Switch Back Run Assy.	70332-01	
2	1	Fixings Pack		
		ITEMS MARKED * TO BE ASSEMBLED PRIOR		
		TO DESPATCH		

Total No. of Items

Picked By: Checked By:

COMPILED	REV	NEW	1				
BY: PG	ECN No.	1381	1412				
	DATE	11/6/01	30/05/02				
DATE: 06/11/2001	SIGN	PG	MH				

FIXINGS LIST

Product: Switch Back Run (Vertical) Code No: 70352 Date of Issue: 11/6/01

Order No: Issue: C

Item	Unit Qty	Description	Part No.	**Checked**
1	4	M8 x 12 Lg Grub Screw *	2171-115	
2	24	M8 x 20Lg Pent Countersunk Head Screw *	2176-226	
3	6	Foot Print *	3726-124	
4	2	Aluminium End Cap *	3711-002	
		ITEMS MARKED * TO BE ASSEMBLED PRIOR		
		TO DESPATCH		

Total No. of Items

Picked By: Checked By:

COMPILED	REV	NEW	1	2	3	4	
BY: PG	ECN No.	1381	1412	Minor	Minor	Minor	
	DATE	11/6/01	30/05/02	21/02/06	09/10/06	01/09/08	
DATE: 06/11/2001	SIGN	PG	MH	TW	TW	SB	

DESPATCH LIST

Product: Switch Back Run (Vertical) Bark Fix Code No: 70452 Date of Issue: 11/6/01

Order No: Issue: C

Item	Unit Qty	Description	Part No.	**Checked**
1	1	Switch Back Run Assy.	70332-01	
2	3	Below Ground Fixing	5071-017	
3	3	Spragging Iron	3031-010	
4	1	Fixings Pack		
		ITEMS MARKED * TO BE ASSEMBLED PRIOR		
		TO DESPATCH		

Total No. of Items

Picked By: Checked By:

COMPILED	REV	NEW	1	2			
BY: PG	ECN No.	1381	1412	Minor			
	DATE	11/6/01	30/05/02	21/02/06			
DATE: 06/11/2001	SIGN	W.F.D	MH	TW			

FIXINGS LIST

Product: Switch Back Run (Vertical) Bark Fix Code No: 70452 Date of Issue: 11/6/01

Order No: Issue: C

Item	Unit Qty	Description	Part No.	**Checked**
1	24	M8 x 20 Lg Pent Countersunk Head Screw *	2176-226	
2	4	M8 x 12 Lg Grub Screw *	2171-115	
3	6	M12 x 25 Hex Head Screw	2175-134	
4	6	Foot Print *	3726-124	
5	2	Aluminium End Cap *	3711-002	
		ITEMS MARKED * TO BE ASSEMBLED PRIOR		
		TO DESPATCH		

Total No. of Items

Picked By: Checked By:

COMPILED	REV	NEW	1	2	3	4	
BY: PG	ECN No.	1381	1412	Minor	Minor	minor	
	DATE	11/6/01	30/05/02	21/02/06	09/10/06	01/09/08	
DATE: 06/11/2001	SIGN	W.F.D	MH	TW	TW	SB	