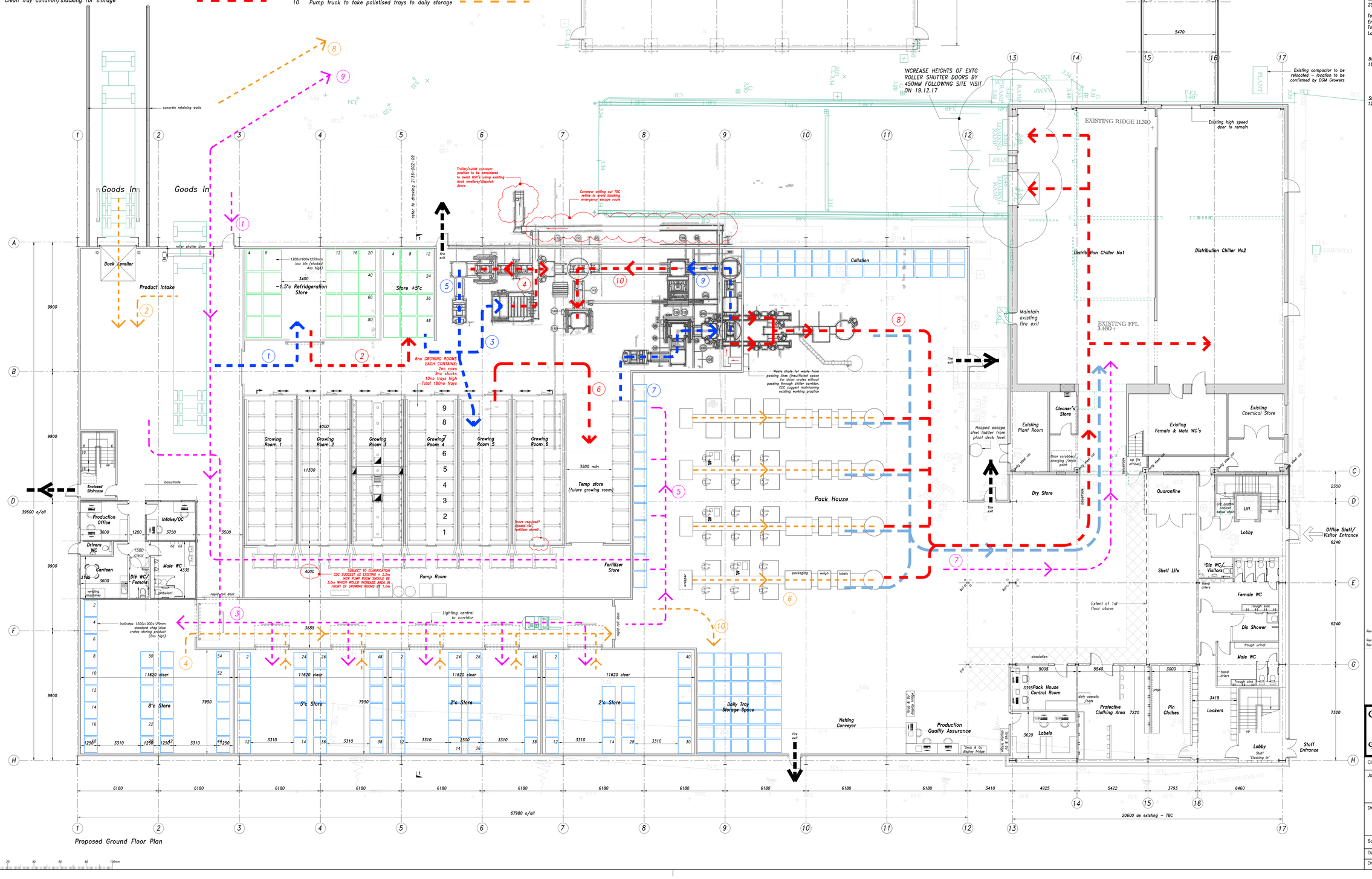
1. Intake Chicory root from HGV delivery vehicle into −1.5°c refridgeration store
2. Chicory root from −1.5°c cold store into defrost store (+5°c)
3. Chicory root defrost store into chicory root setting hopper
4. Chicory root setting
5. Chicory root trays into stacker (height TBC) before being taken into growing rooms
6. 21 day old chicory moved from growing room
7. Chicory tray stacks to de-stacker (10no high) before passing into root cutter
8. Chicory packaged before product sent into distribution chillers
9. Empty grid removed by cutter operative to wash area, tray passes under chicory conveyor to retain to tray wash
10. Clean tray collation/stacking for storage

1. Delivery drivers report to intercom (avoiding need to enter building)
2. Delivery product removed from chiller trailer/curtain sider into product intake. QC in this area?
3. Product taken into storage chillers
4. Fork truck (ref: Hyster J2.0XN (MWB) to take product (double height racking) from storage chillers into pack house
5. Pump trucks take palletised product to start of each packing line
6. Product packed
7. Packaged product into distribution chiller
8. Tray delivered into tray store
9. End of shift palletised trays delivered into pack house (by forklift) for following shift
10. Pump truck to take palletised trays to daily storage



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General Notes:

This drawing is to be read in conjunction with any other Central Design Consultants Ltd drawings

All details and dimensions are to be confirmed on site by contractor, prior to works commencing or any ordering of materials. Should any discrepancy be noted between design details/drawings and with dimensions or details on site, Central Design Consultants should be notified and guidance obtained prior to proceeding with any works

This drawing is only to be used 'for construction' if specifically noted as such

The contractor is responsible for maintaining the structural stability of the structures, ground and excavation at all times and the design, detail & installation of all necessary temporary works

Do not scale off this drawing − use figured dimensions only ! If in any doubt − ask !!

For section 1−1 refer to drawing number 2136−002−09

To be read inconjunction with POLYTECHNIEK b.v. installatiebedrijf drawing number W001 revision A3 dated 25.11.16.

Topographical survey taken from Ratcliff Land & Engineering Surveys Ltd drawing number 3982−1 entitled 'Topographical Survey of Factory Buildings & Surrounding Land, Roman Bank, Holbeach Clough' dated Jan 2012.

Box Bin
1600x1200x1250mm high

Standard 'Chep Blue' timber crates
1200x1000x125mm high

Central Design Consultants Ltd.

PRELIMINARY FOR BUDGET PRICING PURPOSES ONLY

NOT TO BE USED FOR CONSTRUCTION

Rev c:	Proposed internal layout revised following meeting on 16.10.17	31.10.17 MK
Rev b:	Building footprint reduced, internal layout reconfigured.	13.10.17 MK
Rev a:	Layout revised.	25.09.17 MK

dgm Growers

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Client	Fresca Group (M & W Mack Ltd)
Job Title	Proposed Pack House Buildings, DGM Growers, Oak House, Roman Bank, Holbeach, Spalding, PE12 8BB.
Drg. Title	Proposed Ground Floor Plan
Scale	1:100 @ A0
Date	June 2017
Drawn	MK
Drg. No.	2136−002−06c