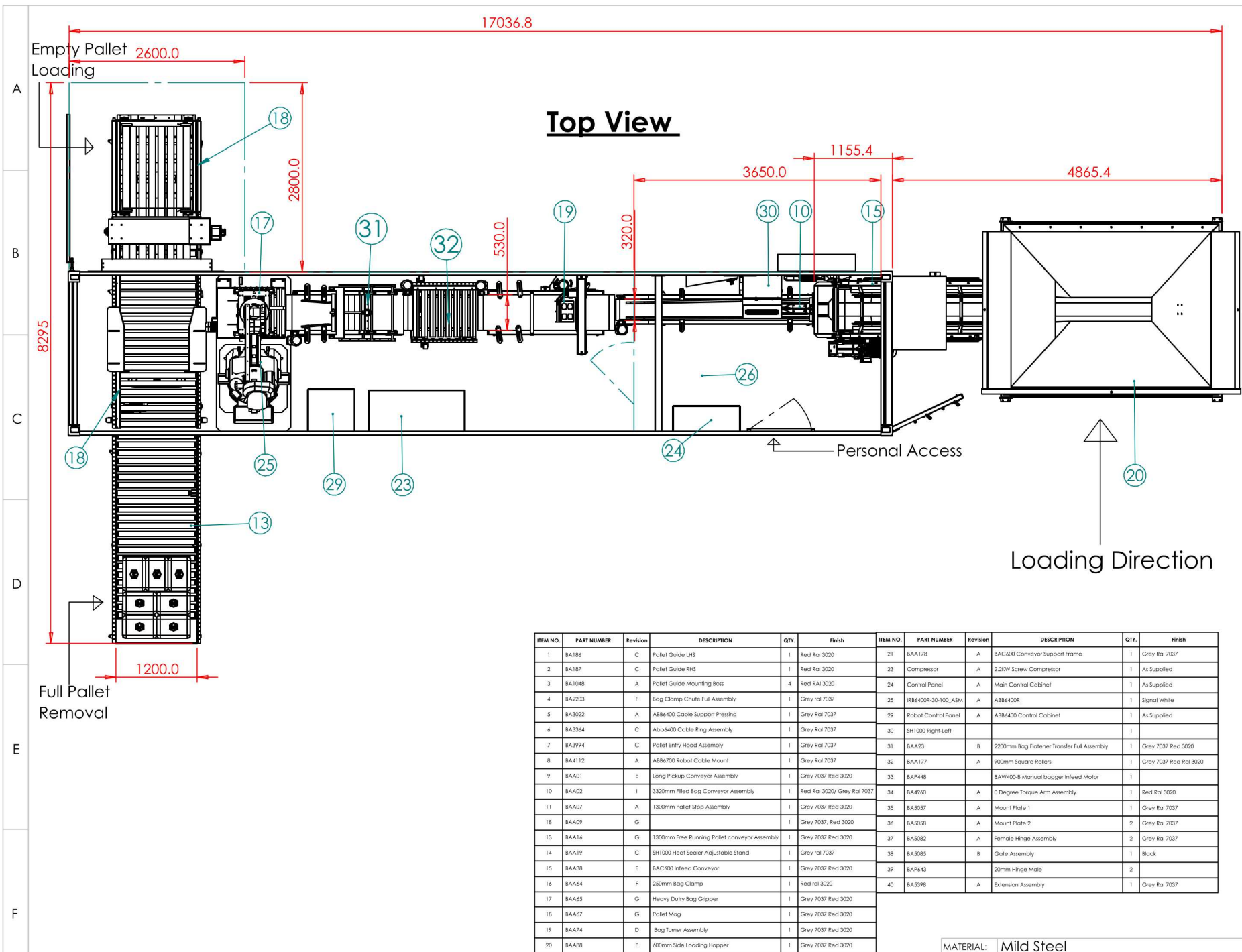




ITEM NO.	PART NUMBER	Revision	DESCRIPTION	QTY.	Finish	ITEM NO.	PART NUMBER	Revision	DESCRIPTION	QTY.	Finish
1	BA186	C	Pallet Guide LHS	1	Red Ral 3020	21	BA178	A	BAC600 Conveyor Support Frame	1	Grey Ral 7037
2	BA187	C	Pallet Guide RHS	1	Red Ral 3020	23	Compressor	A	2.2KW Screw Compressor	1	As Supplied
3	BA1048	A	Pallet Guide Mounting Boss	4	Red Ral 3020	24	Control Panel	A	Main Control Cabinet	1	As Supplied
4	BA2203	F	Bag Clamp Chute Full Assembly	1	Grey ral 7037	25	IR84400R-30-100_ASM	A	ABB4400R	1	Signal White
5	BA3022	A	ABB400 Cable Support Pressing	1	Grey Ral 7037	29	Robot Control Panel	A	ABB400 Control Cabinet	1	As Supplied
6	BA3364	C	ABB400 Cable Ring Assembly	1	Grey Ral 7037	30	SH1000 Right-Left			1	
7	BA3994	C	Pallet Entry Hood Assembly	1	Grey Ral 7037	31	BA423	B	2200mm Bag Filler Transfer Full Assembly	1	Grey 7037 Red 3020
8	BA4112	A	ABB4700 Robot Cable Mount	1	Grey Ral 7037	32	BA4177	A	900mm Square Rollers	1	Grey 7037 Red Ral 3020
9	BA401	E	Long Pickup Conveyor Assembly	1	Grey 7037 Red 3020	33	BA448		BAW400-S Manual bagger Infeed Motor	1	
10	BA402	I	3320mm Filled Bag Conveyor Assembly	1	Red Ral 3020/ Grey Ral 7037	34	BA4940	A	0 Degree Torque Arm Assembly	1	Red Ral 3020
11	BA407	A	1300mm Pallet Stop Assembly	1	Grey 7037 Red 3020	35	BA5057		Mount Plate 1	1	Grey Ral 7037
18	BA409	G		1	Grey 7037, Red 3020	36	BA5058	A	Mount Plate 2	2	Grey Ral 7037
13	BA416	G	1300mm Free Running Pallet conveyor Assembly	1	Grey 7037 Red 3020	37	BA5082	A	Female Hinge Assembly	2	Grey Ral 7037
14	BA419	C	SH1000 Heat Sealer Adjustable Stand	1	Grey ral 7037	38	BA5085	B	Gate Assembly	1	Black
15	BA438	E	BAC600 Infeed Conveyor	1	Grey 7037 Red 3020	39	BA4643		20mm Hinge Male	2	
16	BA464	F	250mm Bag Clamp	1	Red ral 3020	40	BA5398	A	Extension Assembly	1	Grey Ral 7037
17	BA465	G	Heavy Duty Bag Gripper	1	Grey 7037 Red 3020						
18	BA467	G	Pallet Mag	1	Grey 7037 Red 3020						
19	BA474	D	Bag Turner Assembly	1	Grey 7037 Red 3020						
20	BA488	E	400mm Side Loading Hopper	1	Grey 7037 Red 3020						

MATERIAL: Mild Steel
FINISH: Grey 7037 Red 3020

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REV DETAILS APP'D DATE

NOTES -MECHANICAL
TOLERANCES: ±0.25 UNLESS OTHERWISE STATED
DIMENSIONS ARE IN MILLIMETERS
DO NOT SCALE DRAWING
DEBUR AND BREAK SHARP EDGES



THIRD ANGLE PROJECTION
DESCRIPTION:
BAC600-M

SHEET 2 OF 4

CREATED BY: Mark Sargent

DATE: 14/09/2022

MODIFIED BY:

DATE:

SIGNED BY:

DATE:

REVISION: A

DWG NO.

L22016-A

BULK AUTOMATION

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