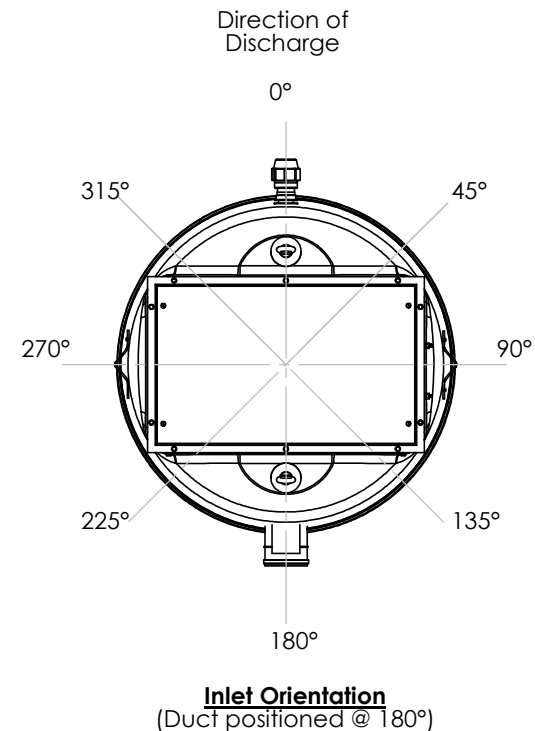
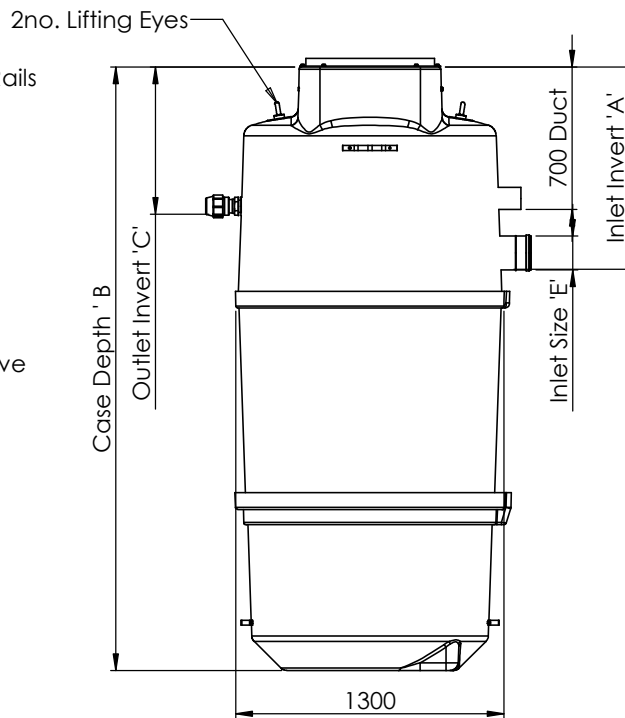
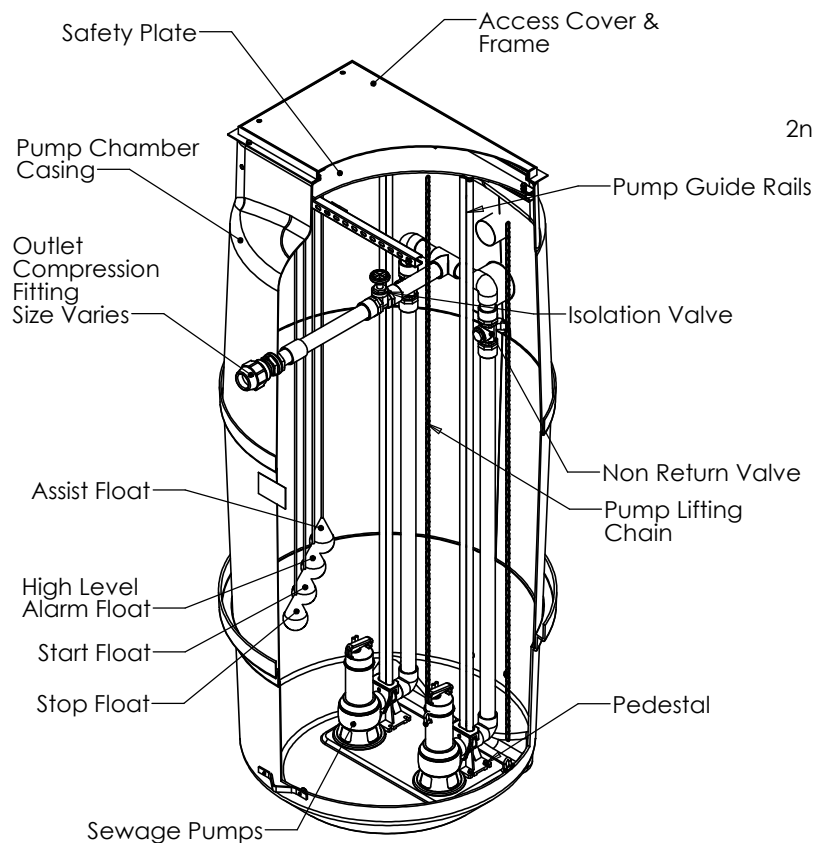




REFER TO SHEET 2 FOR DIMENSIONS 'A', 'B', 'C' and 'E'

Notes:

- Pumpwell delivered with pumps & Floats not installed to avoid damage in transit.
- Pumps to be coupled to chains with shackles supplied on lifting chain which is connected to the unistrut assembly.
- Read Operating and Installation guideleines before installing.

Please check with Kingspan Environmental that this drawing is the latest issue

Issue	Date	Drawn by	Approved by	Description
04	25/05/18	WMD		CC1434 - HLA/Assist float changed position
03	06/03/18	WMD		CC1421 - Pump Chamber Depths added
02	07/08/17	WMD		CC1382 - Pump revision

Material : Various
Finish : n/a
Weight : n/a Kgs

Tolerance : +/-10 mm
Thickness : n/a
Surface Area : n/a

Drawing : DS1054P

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Ø1.2m Twin Sewage Pump Chamber

All dimensions in mm

Scale: Not to scale

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STANDARD INVERTS

Case Diameter	Outlet Invert 'C'	Case Depth 'B'					Inlet Invert 'A' - Standard					Inlet Size 'E'
		20 (2.0m)	25 (2.5m)	30 (3.0m)	35 (3.5m)	40 (4.0m)	10 (1.0m)	15 (1.5m)	20 (2.0m)	25 (2.5m)	30 (3.0m)	
12 (1.3m)	0.7m	•					•					110mm 160mm
			•				•	•				
				•			•	•	•			
					•		•	•	•	•		
						•	•	•	•	•	•	

ALTERNATE STANDARD INVERTS

Case Diameter	Outlet Invert 'C'	Case Depth 'B'					Inlet Invert 'A' - Alternate Standard Inverts																				Inlet Size 'E'
		20 (2.0m)	25 (2.5m)	30 (3.0m)	35 (3.5m)	40 (4.0m)	09 (0.9m)	11 (1.1m)	12 (1.2m)	13 (1.3m)	14 (1.4m)	16 (1.6m)	17 (1.7m)	18 (1.8m)	19 (1.9m)	21 (2.1m)	22 (2.2m)	23 (2.3m)	24 (2.4m)	26 (2.6m)	27 (2.7m)	28 (2.8m)	29 (2.8m)	31 (2.8m)	32 (2.8m)	33 (2.8m)	
12 (1.3m)	0.7m	•					•	•	•	•																	110mm 160mm
			•				•	•	•	•	•	•	•	•													
				•			•	•	•	•	•	•	•	•	•	•	•	•									
					•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•					
						•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	

Material :
Finish :
Weight :
Modelled By :

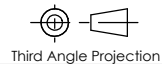
Tolerance (unless stated) :
Thickness :
Surface Area : m²

Drawing : DS1054P

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Ø1.2m Twin Sewage Pump Chamber

All Dimensions In mm Scale: Do Not Scale



Third Angle Projection

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