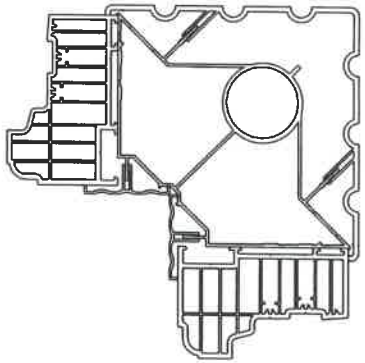
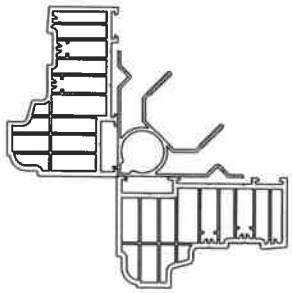
DW3 PRODUCTS GROUP

THE RESIDENCE COLLECTION

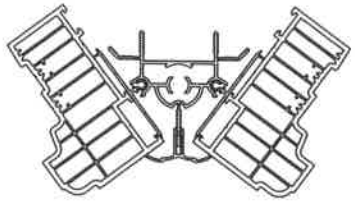
COUPLER: R108
FRAME ADAPTER: N/A
INTERNAL TRIM: PILDT X 2
EXTERNAL TRIM: VS90
ANGLE: 90°



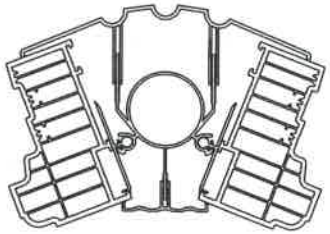
COUPLER: R78108
FRAME ADAPTER: N/A
INTERNAL TRIM: N/A
EXTERNAL TRIM: INSTALLER SPECIFICATION
ANGLE: 90°



COUPLER: WWL121
FRAME ADAPTER: WWL134
INTERNAL TRIM: DBI
EXTERNAL TRIM: INSTALLER SPECIFICATION
ANGLE: 90° - 125°



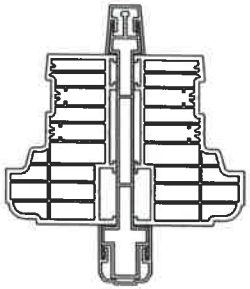
COUPLER: R109
FRAME ADAPTER: 482028
INTERNAL TRIM: PILDT
EXTERNAL TRIM: VSO
ANGLE: 125° - 150°



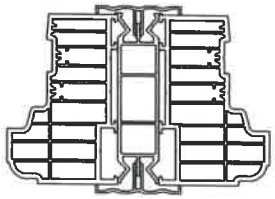
COUPLER: 482055
FRAME ADAPTER: 482028
INTERNAL TRIM: INSTALLER SPECIFICATION
EXTERNAL TRIM: DBO
ANGLE: 150° - 180°



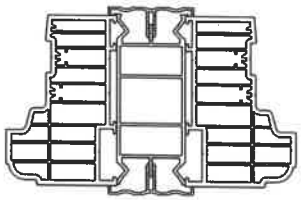
COUPLER: R120
INTERNAL TRIM: R204
EXTERNAL TRIM: R203
SIZE: 10mm



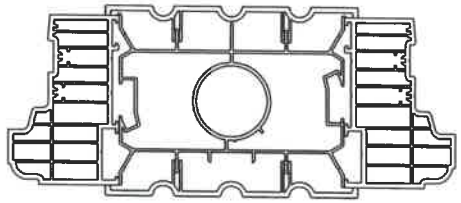
COUPLER: R107
INTERNAL TRIM: PILDT
EXTERNAL TRIM: PILDT
SIZE: 24mm



COUPLER: R9121
INTERNAL TRIM: PILDT
EXTERNAL TRIM: PILDT
SIZE: 40mm



COUPLER: R115
INTERNAL TRIM: CPILDT
EXTERNAL TRIM: CPILDT
SIZE: 132mm



FOR DEDUCTIONS, JACKS AND COUPLER RESTRICTIONS SEE RESIDENCE COLLECTION COULPLING SPREADSHEET

	NAME	SIGNATURE	DATE
DRAWN	JACOB PARKINSON		21/11/16
CHK'D			
APPV'D			

DEBURR AND BREAK SHARP EDGES
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS: (mm)
SURFACE FINISH: NATURAL
TOLERANCES: +/- ...

DO NOT SCALE DRAWING

REVISION: A

RESIDENCE COLLECTION

TITLE:

FRAME COUPLING

DWG NO.

RESIDENCE 9

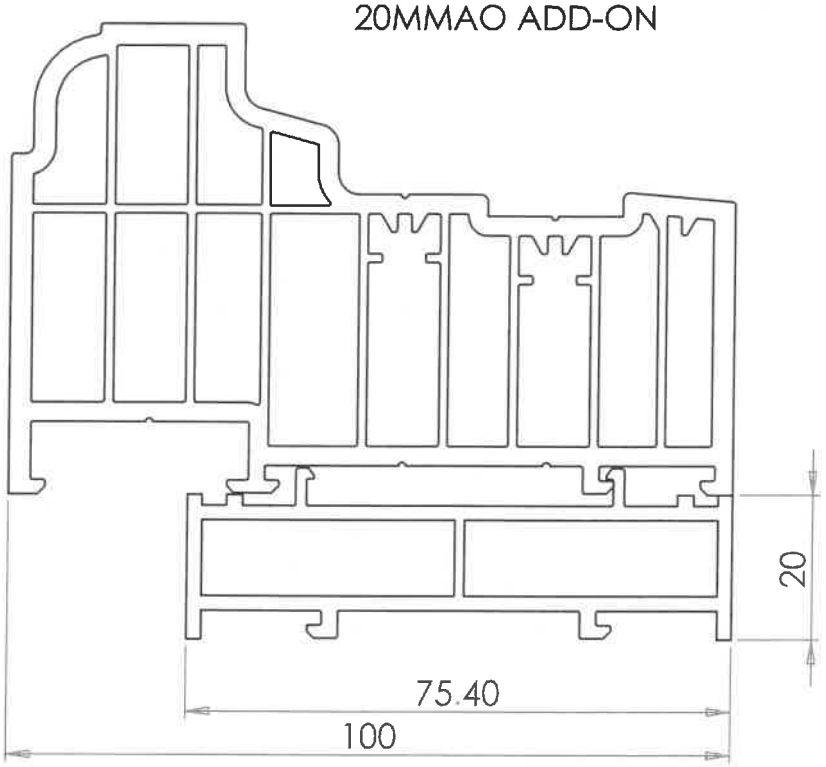
A3

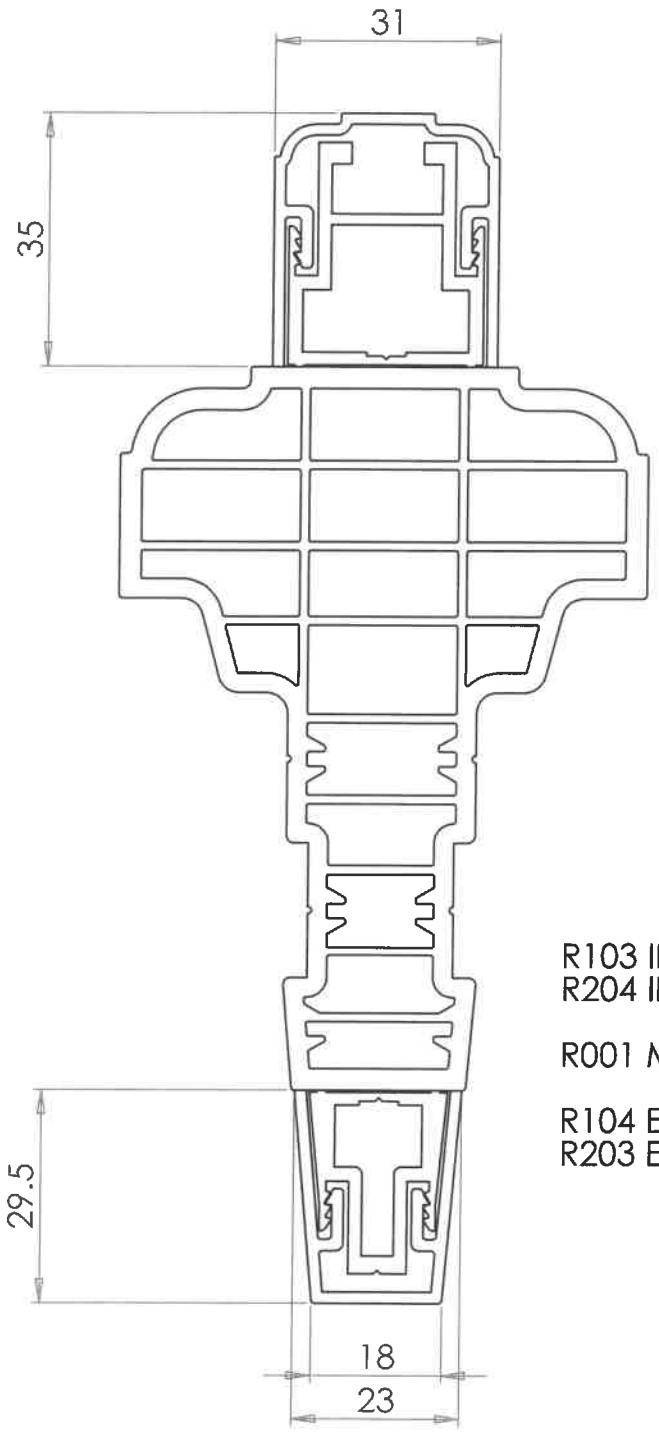
DW3

SCALE:1:3

SHEET 3 OF 4

R002 RESIDENCE 9 FRAME
20MMAO ADD-ON



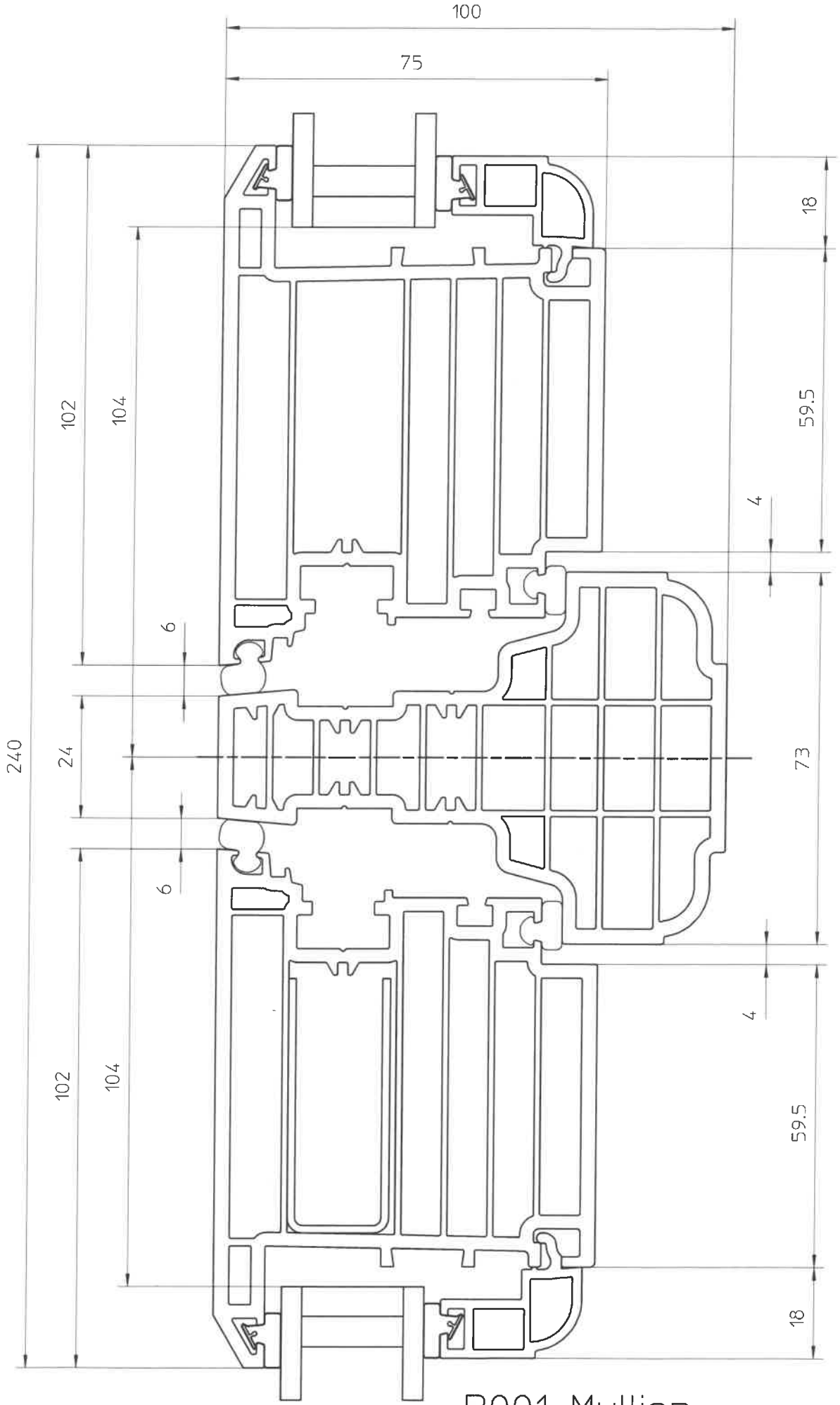


R103 INTERNAL STIFFENER
R204 INTERNAL TRIM

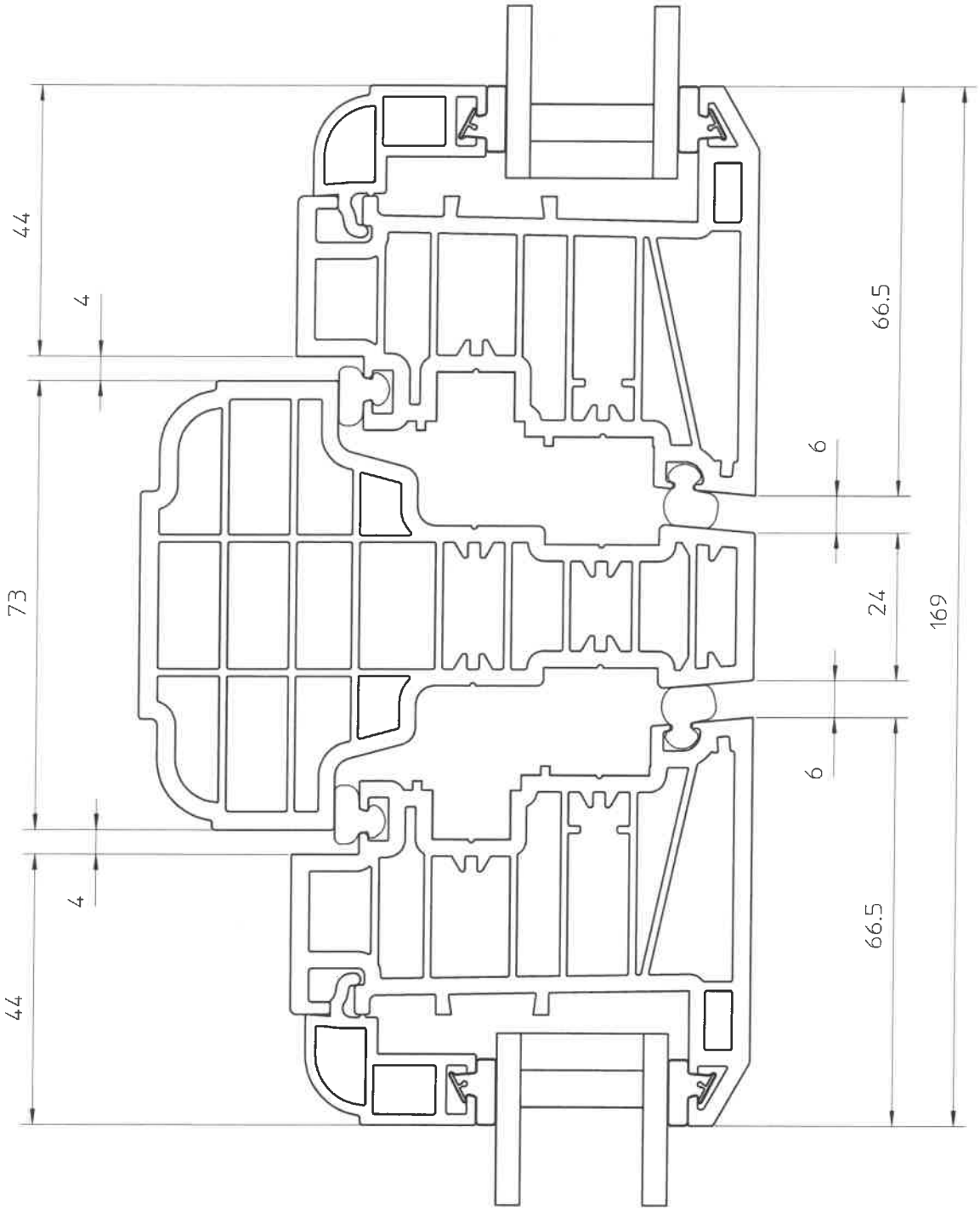
R001 MULLION

R104 EXTERNAL STIFFENER
R203 EXTERNAL TRIM

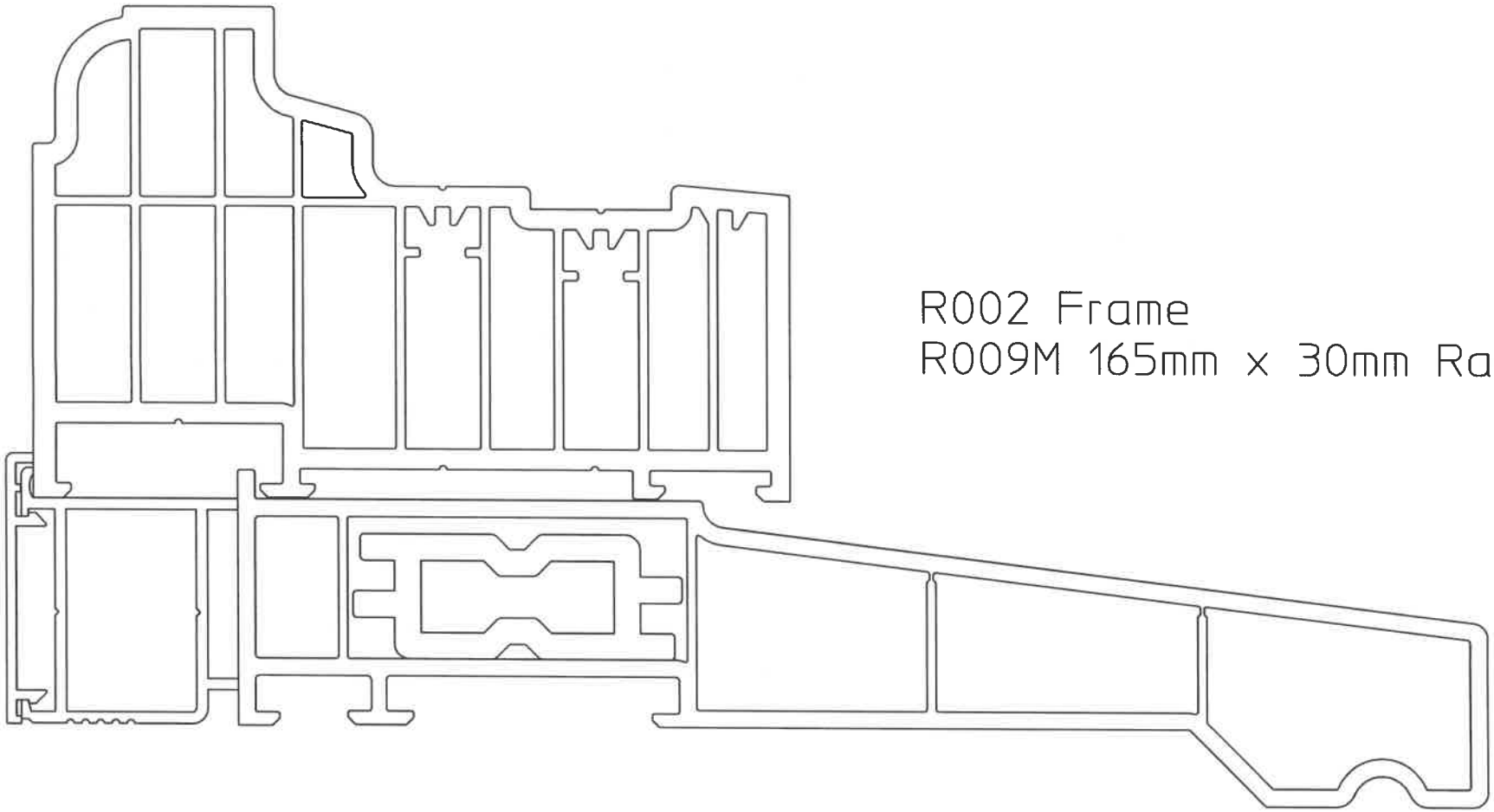
USE TRANSOM/MULLION STIFFENERS TO REINFORCE ON LARGE DESIGNS/EXPOSED LOCATIONS/DARK COLOURS/SUNNY ELEVATIONS.
USE EXTERNAL STIFFENER ON TRANSOMS AS A WEATHER BAR.
SEE 'Site Wind Load and Required Mullion Stiffeners, Couplers' SPREADSHEET FOR REQUIREMENTS.
FIX AT MAX. 250mm CENTRES, MIN. 3 FIXINGS PER LENGTH, MAX. 60MM FROM BOTH ENDS
FOR INFORMATION ON CORRECT FIXINGS REFER TO PAGE 19 OF FIXING MANUAL.



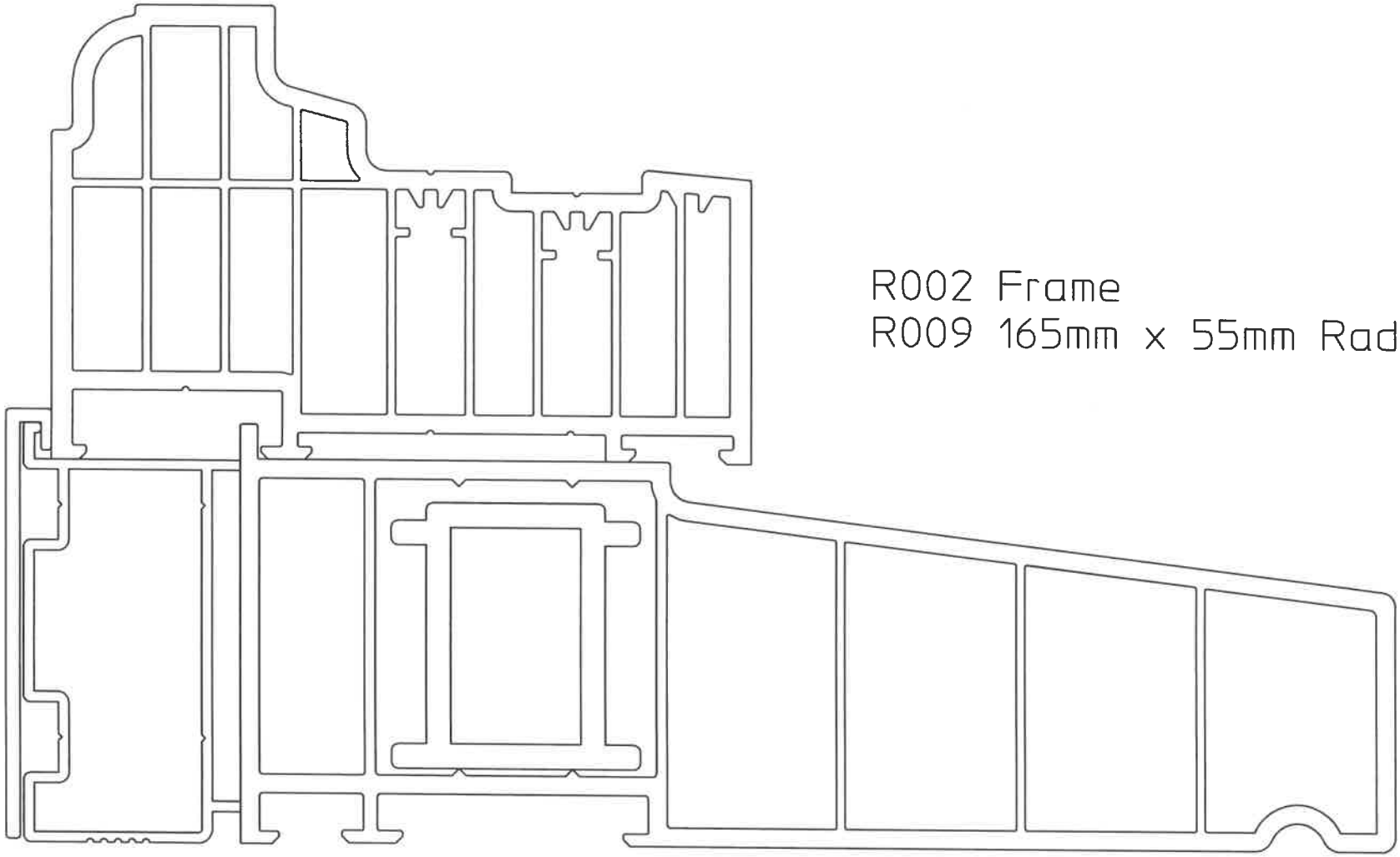
R001 Mullion
R003FD Sash



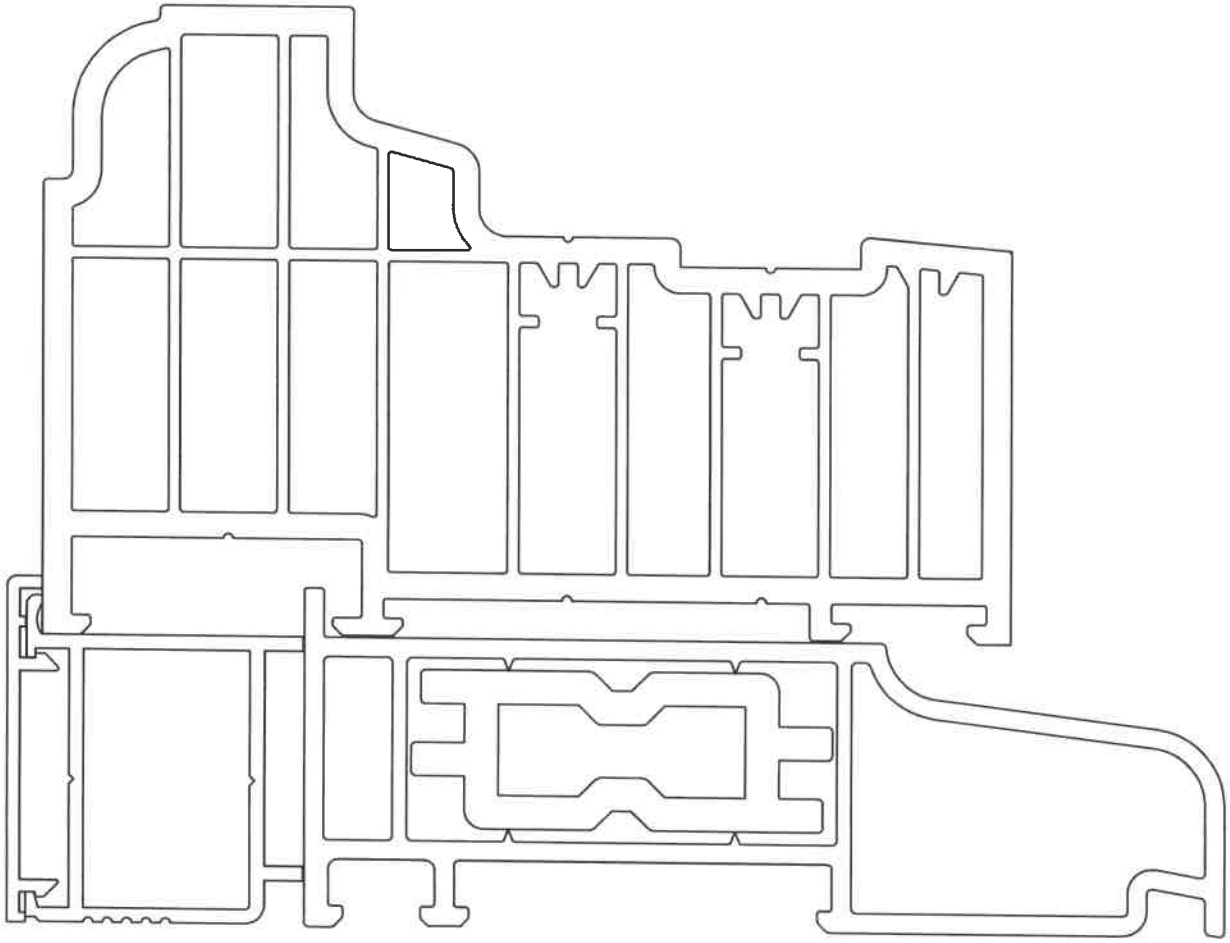
Title : Mullion to Sash Assembly	System : Residence9



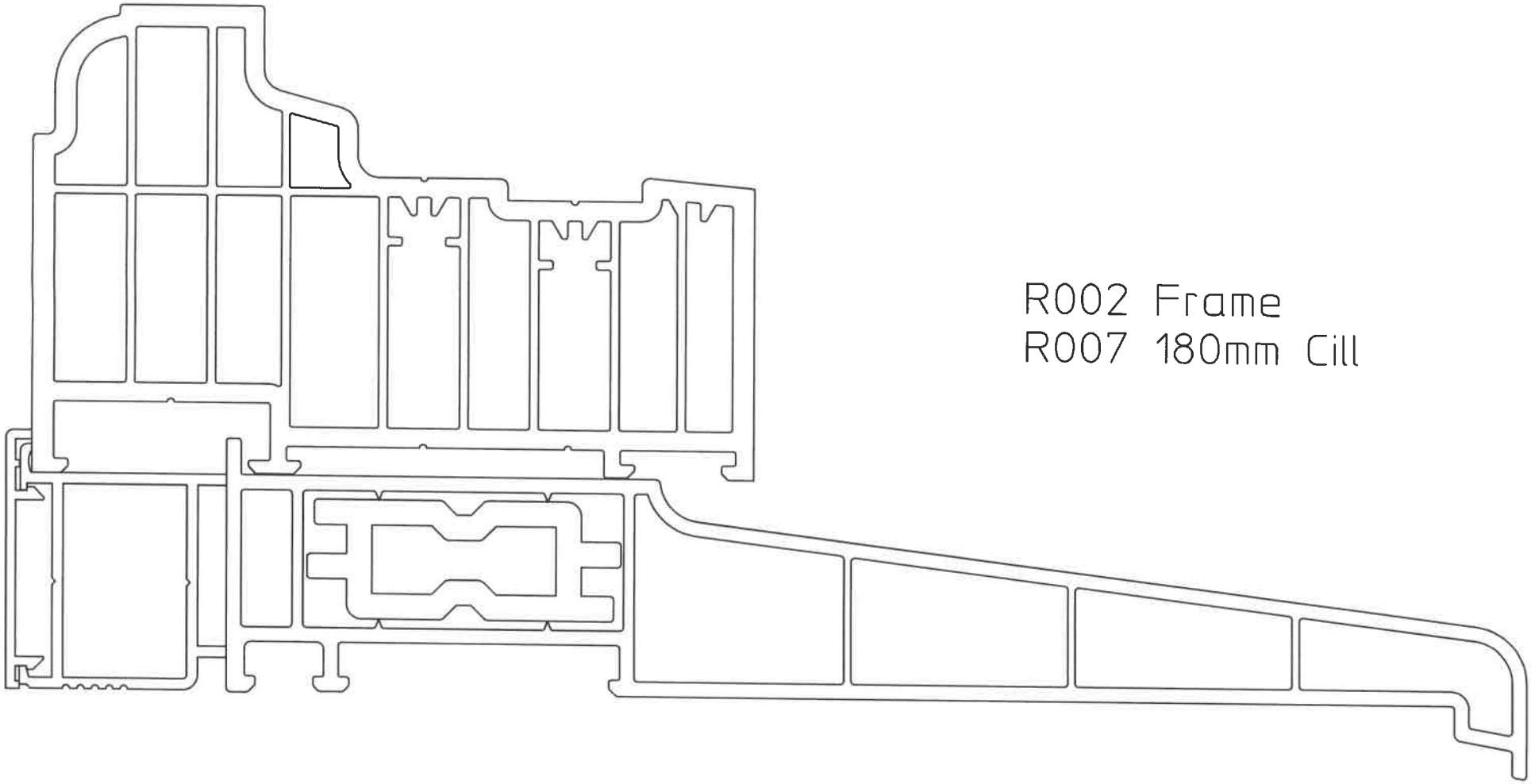
R002 Frame
R009M 165mm x 30mm Radlington



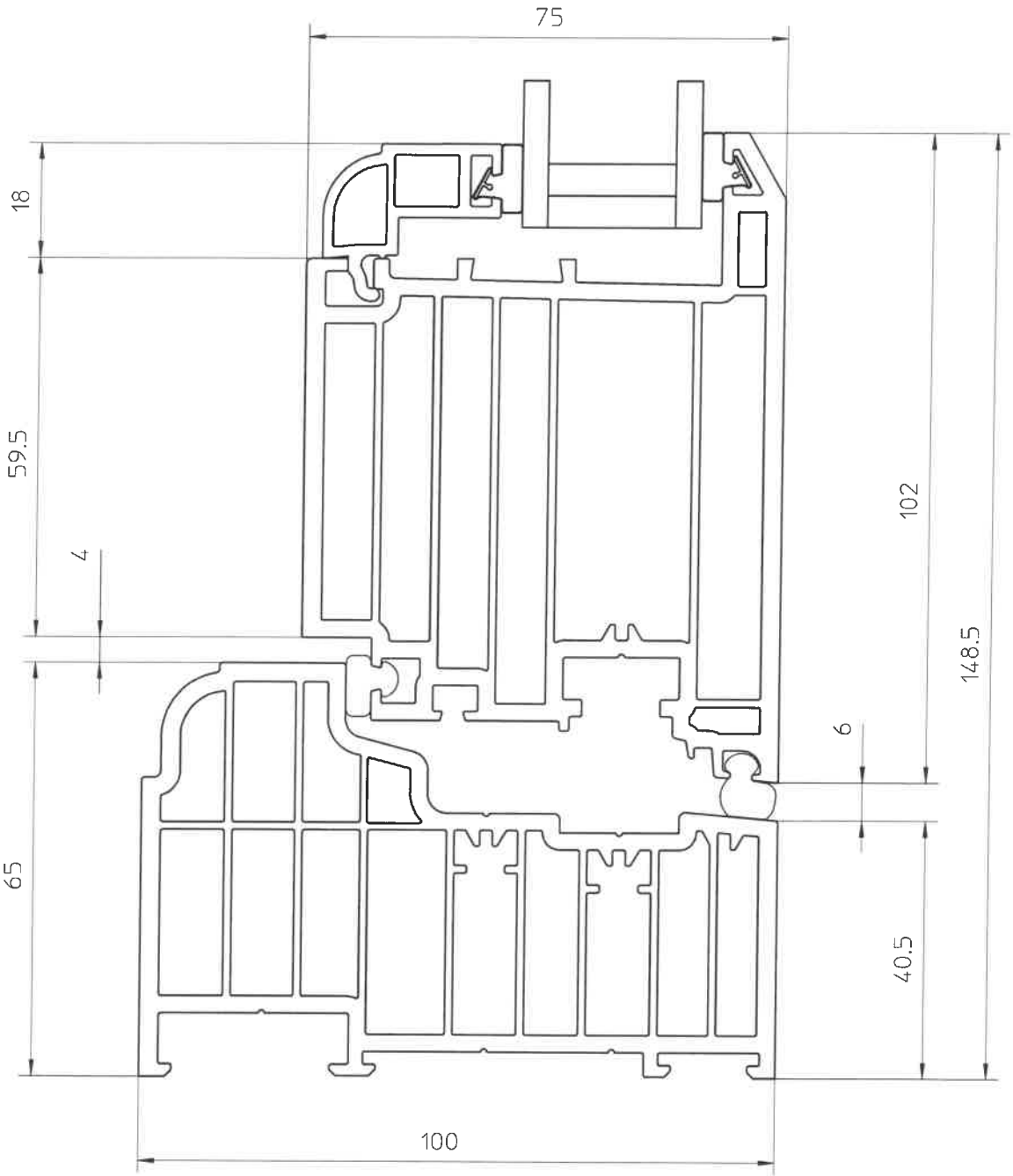
R002 Frame
R009 165mm x 55mm Radlington



R002 Frame
R008 95mm Cill



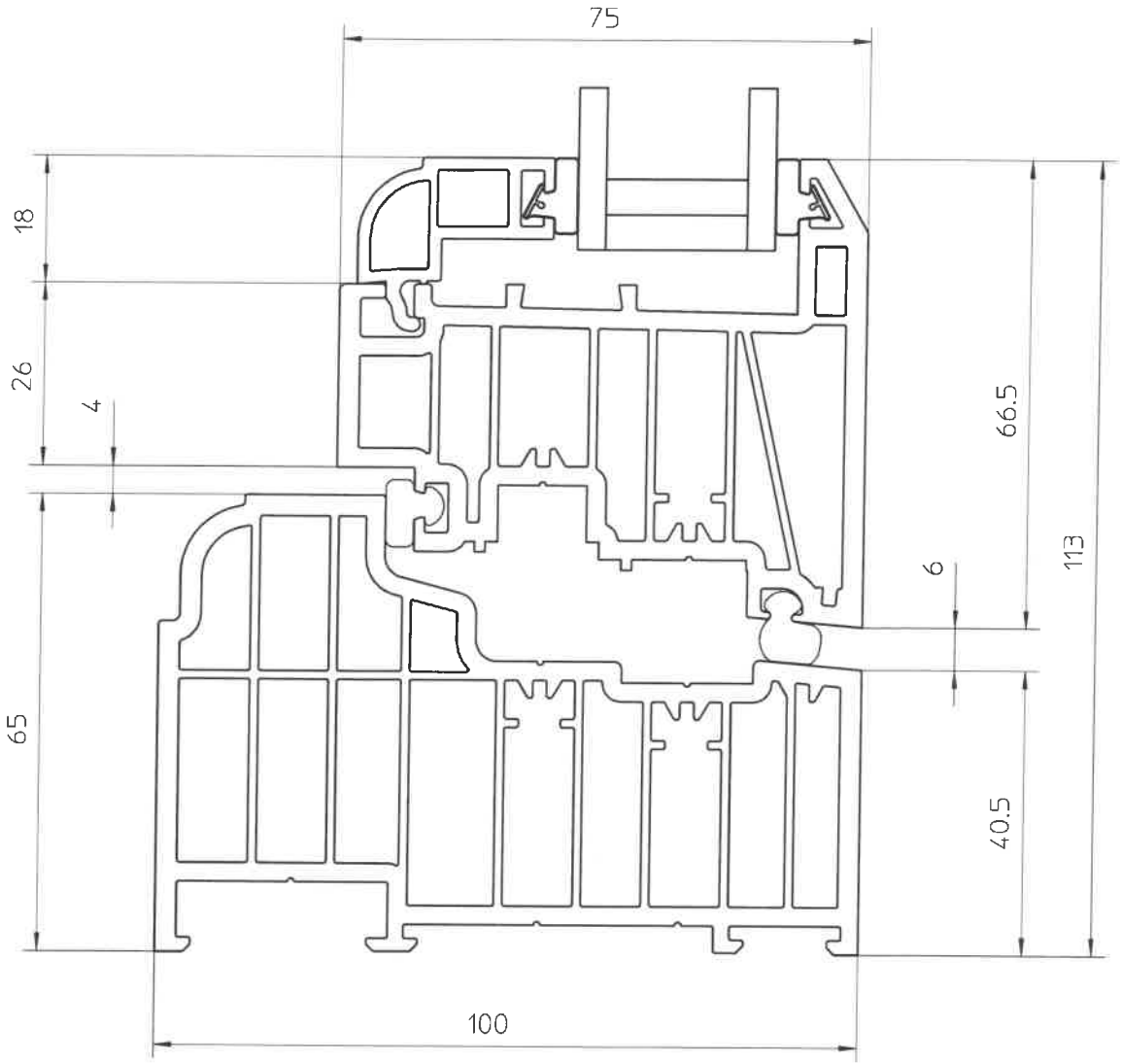
R002 Frame
R007 180mm Cill



R002 Frame

R003FD Sash

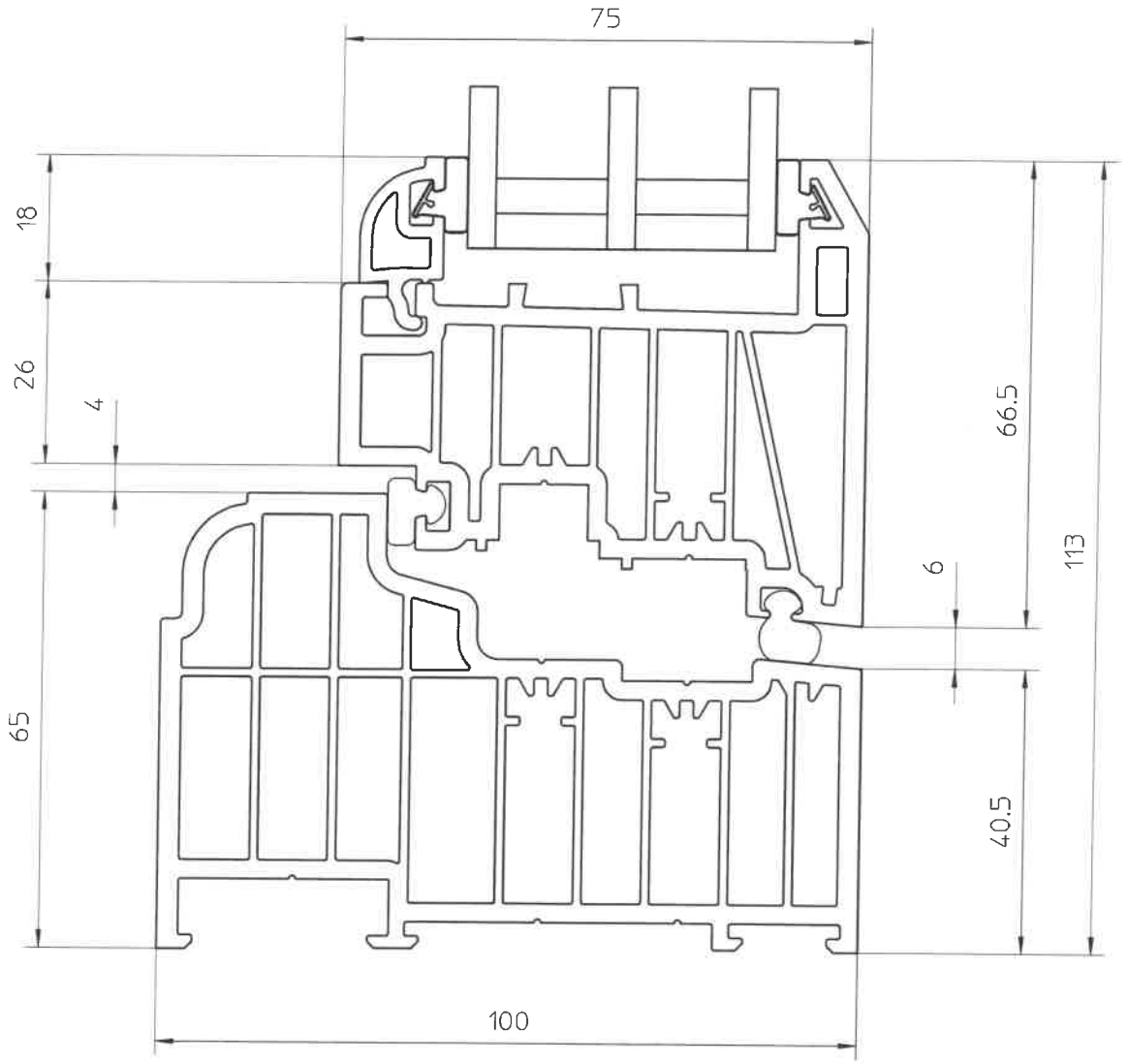
R004 28mm Bead



R002 Frame

R003 Sash

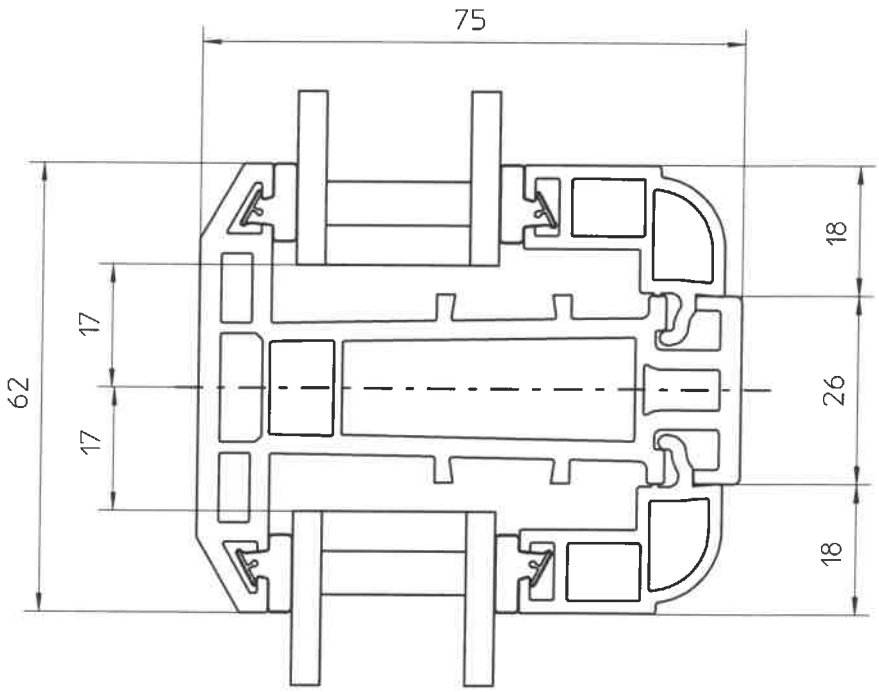
R004 28mm Bead



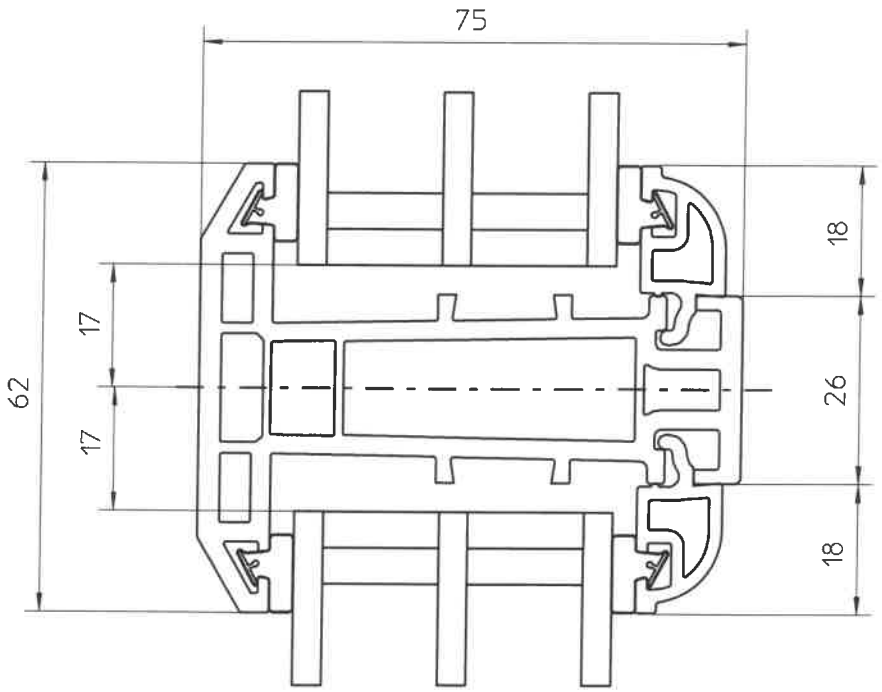
R002 Frame

R003 Sash

R005 28mm Bead



R001SM Sash Mullion
R004 Bead



R001SM Sash Mullion
R005 Bead