CLIENT :
FORD

PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
SPALDING

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE

A Merson Group Business

MERSON·ASG
SIGNAGE & BRANDING

DRAWING / DOCUMENT No :
CD-B80772-2

FILE PATH:
U:\Live Jobs\B80772 806038 T.C. Harrison Ford Spalding\2. DESIGN\5.TECHNICAL DESIGN\1. DETAIL DRAWINGS\SIGN TYPE 2 (SITE SCHEDULE-CAR SALES SHOWROOM)\4.ADOBE

ISSUE : 3

DATE : 30.12.16

DESIGN STATUS :
NOT FOR CONSTRUCTION

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DESIGN REGISTER

Our design information is issued as a multi-page document. Each document has a unique number and each drawing or page a sequential number of that. Individual drawings/pages within a document have a revision status marked by a letter and a red rev' cloud on the drawing. Each document issue is marked by a number, the table below provides a history of this document.

ISSUE :	DATE :	DESIGNER :	CHECKED :	APPROVED :	DESIGN STATUS :	SUMMARY OF ISSUE :
1	12.10.16	KM	SC	CPM	NOT FOR CONSTRUCTION	DRAWING FIRST ISSUED
2	24.10.16	RA	SC	CPM	NOT FOR CONSTRUCTION	SIGN D NOW A TRANSIT CENTRE CLIP SIGN F A FREESTANDING ENTRANCE SIGN H READS TRANSIT CENTRE SIGN J ADDED
3	01.12.16	KM	TD	CPM	NOT FOR CONSTRUCTION	QUICKLANE SIGNAGE ADDED TO DRAWING PACK

RISK ELEMENTS

During design development risks are identified on drawings/pages using a bold red dashed box. This could be information or detail yet to be confirmed leading to risk in proceeding or ones that remain in the design but highlighted to reduce risk to construction, safety, health or the environment. The table below shows numbered risks and how these have been managed.

RISK No :	DESCRIPTION OF RISK :	RESOLUTION AGREED :
R1	COLOUR REFERENCES FO THE FACE PANEL	DETAILS TO BE CONFIRMED BY THE CLIENT PRIOR TO MANUFACTURE

INDICATED BY :

MERSON·ASG
SIGNAGE & BRANDING

DRAWING / DOCUMENT No :
CD-B80772-2

ISSUE :
3

DATE :
30.12.16

DESIGN STATUS :
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Site Plan
scale 1:1250

- A 6m Pylon
- B Brand and Dealer Name Clip
- C 2600mm Ford Oval
- D Free Standing Entrance Feature
- E 2600mm Ford Oval
- F Transit Centre Clip
- G New vinyl decals
- H 4.5m Pylon
- I 700mm QuickLane Letters
- J 4000mm Header Box
- K Reception Sign
- L Wall Mounted QuickLane DN&S Sign
- M 3.5m QuickLane Pylon
- N Picto Menu Panel

SCALE 1 : 1250

0 100 200 300 400 500

METRES

MERSON·ASG SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

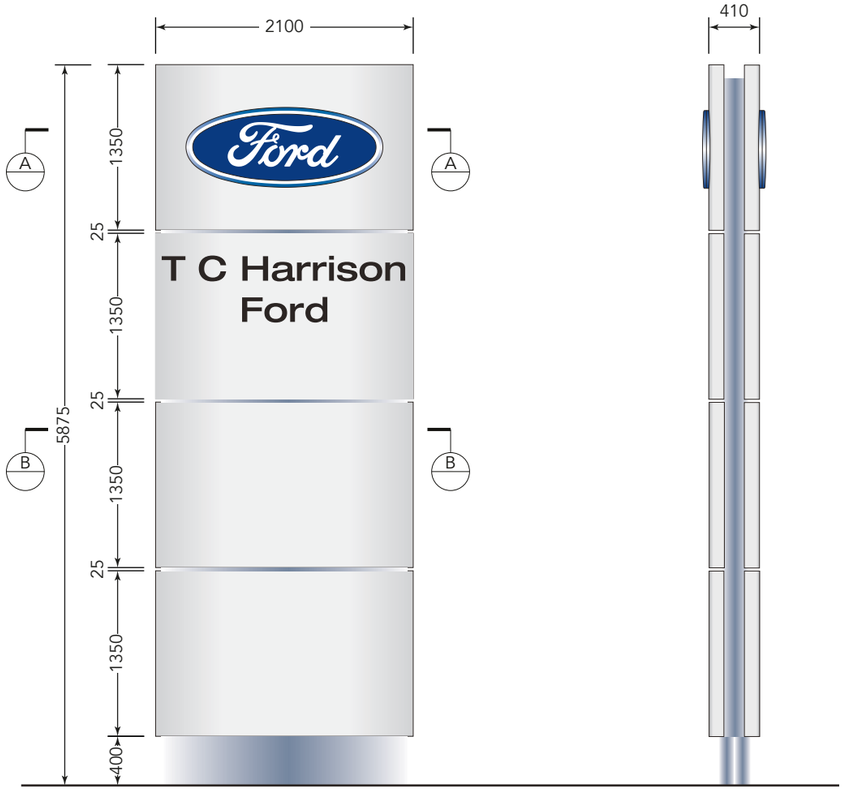
PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SITE PLAN
DRAWING NO : CD-B80772-2.1
PAGE : 1/21

DESIGN STATUS : NOT FOR CONSTRUCTION

REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
C	KM	AS SHOWN	3	30.12.16

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Front Elevation
scale 1:50



Side Elevation
scale 1:50

Sign A
New position off 6 metre double sided pylon with a new concrete base & 2 off ground level blue floodlights.
O/A size of sign: 2100 x 5875mm
O/A weight of sign: 925kg
O/A height of 'TC Harrison' & 'Ford' text: 200mm

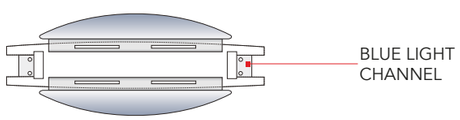
Construction
The pylon is constructed from SMC material panels sprayed silver grey (RAL 9006) fixed over a 200 x 150 x 5mm steel box section framework with 50 x 50 x 3mm steel box section crossbraces. The plinth at the bottom of the panels is formed from 2mm aluminium panels folded around the framework and sprayed Ford blue (RAL 270 30 35). Shadow gaps are formed from 20 x 20 x 2mm aluminium box section sprayed Ford blue (RAL 270 30 35) and fixed to the bottom return of the panel above. Top panels are aperture cut to accept a 3mm blue acrylic size 2 oval button logo with text in white acrylic with a chrome outline. Text is applied directly to the face panels using 3M matt black self adhesive vinyl.

Illumination
Button ovals are internally illuminated with banks of fluorescent tubing and is designed to produce a halo illumination effect. Illumination is also provided by blue light channels running down each side of the sign. Face panels are externally illuminated using 2 off blue floodlights positioned on the ground at a distance of 1500mm on each side of the pylon sign.
TOTAL ELECTRICAL LOADING INCLUDING FLOODLIGHTS: 8 amps

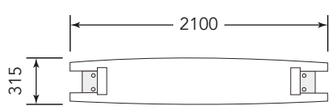
Foundation/Base
Where new bases are to be installed by ASG, it is the client's responsibility to ensure that there are no services (gas, water, electricity, BT etc) in the area of the new base that will hinder or prevent the installation as this information cannot be ascertained by ASG during the survey. ASG will not be responsible for any costs of aborted installations, damage to services or re-submitting of planning applications should services be found at time of carrying out the installation. Client should check for services before agreeing sign locations.

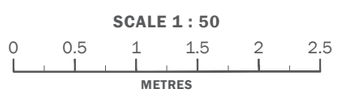
If the existing pylon concrete base is to be reused, it is client's responsibility to ensure it meets the criteria required structurally. ASG will not be responsible for any failures of the base or the fixing studes to the new pylon sign, and will request that the client sign a waiver form detailing as such. ASG will not provide warranty for installation should the existing base be reused, only the products itself will carry out standard warranty as per our standard terms & conditions. Should the existing base be reused an adaptor plate may be required to suit the existing fixing stud arrangement. These details will need to be confirmed by a site survey.

AA Plan Through
scale 1:50



BB Plan Through
scale 1:50





MERSON·ASG
SIGNAGE & BRANDING

CLIENT :
FORD

PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
SPALDING

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE

PAGE TITLE :
SIGN A

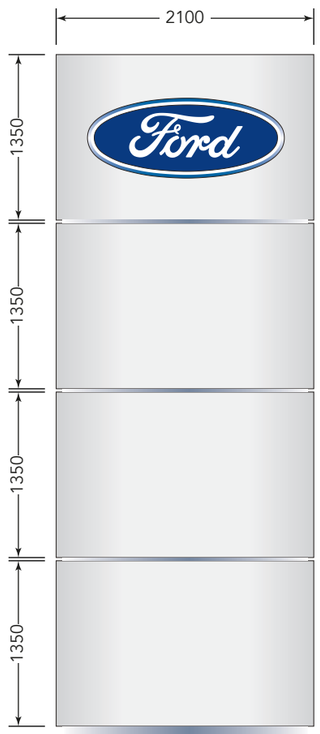
DRAWING NO : CD-B80772-2.2
PAGE : 2/21

DESIGN STATUS :
NOT FOR CONSTRUCTION

REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
B	RA	AS SHOWN	3	30.12.16

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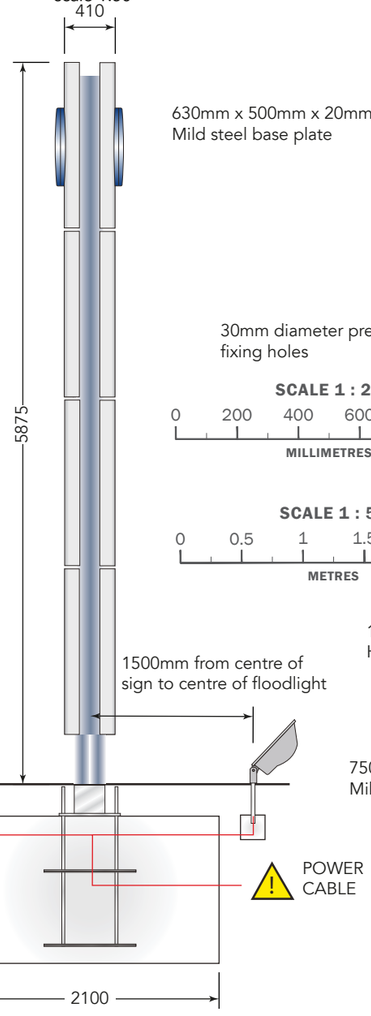
Front Elevation
scale 1:50



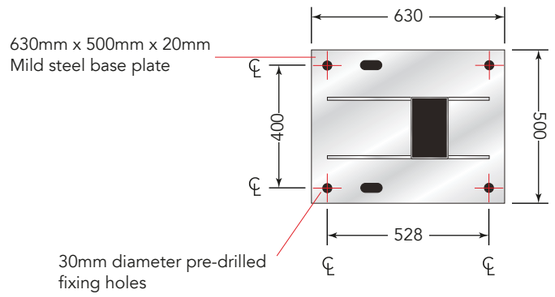
Floodlight bases are to be aligned with the top of the main base & the lights are fixed to the base with lengths of steel studding.

Separate power feeds are required for the pylon & each floodlight.

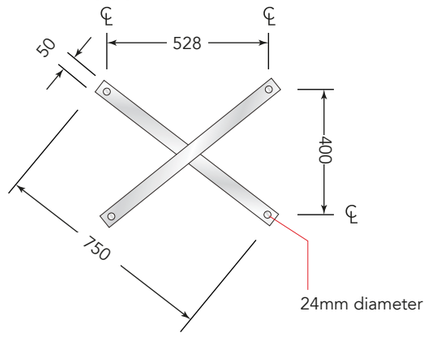
Side Elevation
scale 1:50



Base plates details
scale 1:20



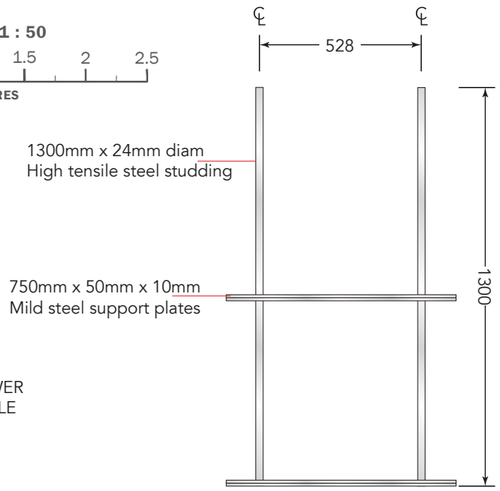
Plan view of cage
scale 1:20



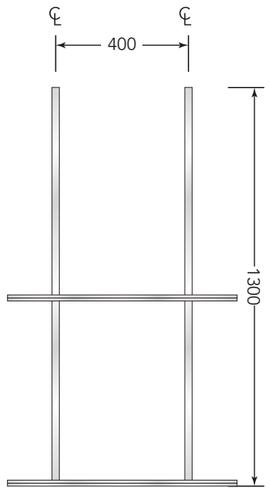
SCALE 1 : 20

SCALE 1 : 50

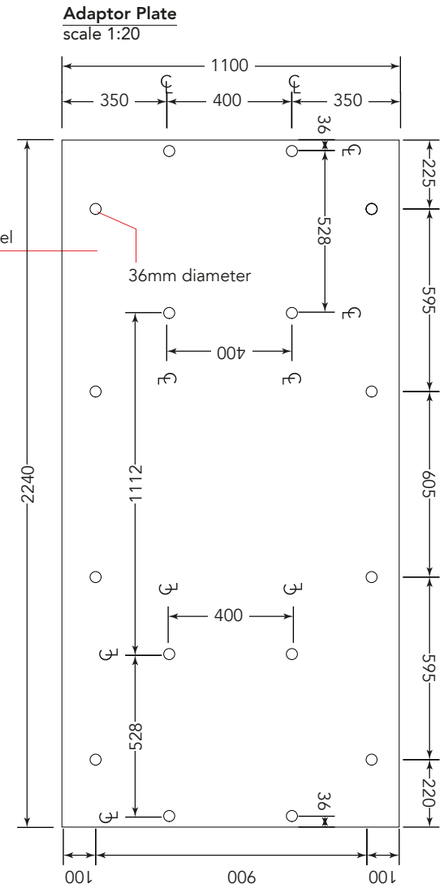
Front view of cage
scale 1:20



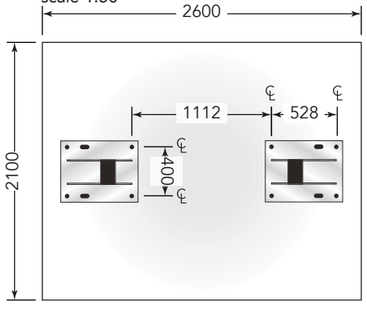
Side view of cage
scale 1:20



Adaptor Plate
scale 1:20



Plan View
scale 1:50



6 metre pylon sign base details
The pylon is to be installed onto 2 off high tensile steel cages embedded into a concrete sump. The sign can also be fixed to an existing old style 7 metre pylon base using a conversion plate which is to be requested at the time of site survey.

Construction details for cages
Each cage is constructed from 4 off 1300mm lengths of 24mm diameter high tensile steel studding spaced at 528mm & 400mm centres. The high tensile uprights are spaced using 4 off 750mm x 50mm x 10mm mild steel flat bars welded diagonally across the uprights in pairs. The pylon is to be secured to the studding using Nyloc nuts. After the installation of sign any excess studding should be trimmed to below ground level and surface should be finished off.

Floodlights details
The Jolly 1 Asim lights are to be fixed to individual concrete bases level with the top of the main base with steel studding at a distance of 1500mm from the sign's face.

Concrete base specifications
The design assumes that the ground bearing pressure is not less than 35 kN/m. Overturning point is 52kN/m. Concrete is mixed to BS CP 110 (structural use of concrete). Grade of concrete is 20/30 (20 being the maximum aggregate size in mm and 30 refers to the strength of the concrete ie: 30kN/m). Concrete has a slump rating of 50mm. RECOMMENDED CURING PERIOD OF CONCRETE NOT LESS THAN 7 DAYS.

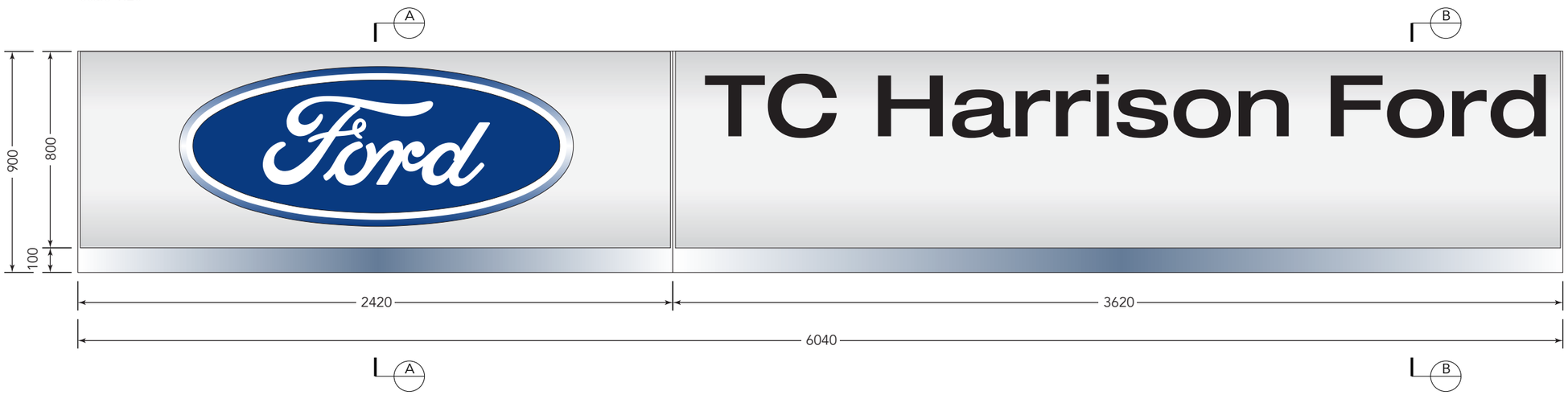
Note
Where dealership wish to fit bases in advance of the signage being supplied and installed, the signage contractor can install the signage by way of chemical fixings to base installed by main contractor. In order to achieve this the concrete must be to the size and specified mix on this drawing. Where base sizes are restricted due to on site conditions or existing foundations, the main contractor is to gain specialist advice from their own structural engineers. (The signage contractor can not take liability for bases installed by the main contractor).

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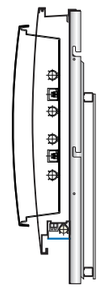
CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING
PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN A BASE DETAILS
DRAWING NO : CD-B80772-2.3
PAGE : 3/21
DESIGN STATUS : NOT FOR CONSTRUCTION
REV : B **BY:** RA **SCALE @ A3 :** AS SHOWN **ISSUE :** 3 **DATE :** 30.12.16

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Front Elevation
scale 1:20



AA Section Through
scale 1:20



BB Section Through
scale 1:20



Sign B - Specification:
New position of Brand and Dealer Name Clip.
O/A size of sign 6040mm x 900mm.
O/A height of text 246mm.
O/A weight of sign 145.5kg.
HTUS: approx. 5520mm.

Construction:
Main face panels are constructed from radiused aluminium PVDF sprayed silver grey (RAL 9006). The face panels are fixed to an alucobond back panel sprayed Ford blue (RAL 270 30 35).
Brand clip face panels are to be aperture cut to accept a size 2 Ford button oval logo formed from 3mm blue acrylic with a chrome outline.
'TC Harrison Ford' clip face panels are to be aperture cut to accept 3mm white acrylic moulded letters with 3M matt black self adhesive vinyl applied to face.

Illumination:
Brand clip logo and 'TC Harrison Ford' text are internally illuminated by banks of fluorescent tubing.
Sign also illuminated via blue light channel positioned behind the lower rear section of the face panels. Button logo is designed to provide a halo illumination effect.
Total electrical loading: 9 amps.

Installation:
Fascia is installed by way of brackets to a suitable wall fixed ladder system.

SCALE 1 : 20
0 200 400 600 800 1000
MILLIMETRES

MERSON·ASG
SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

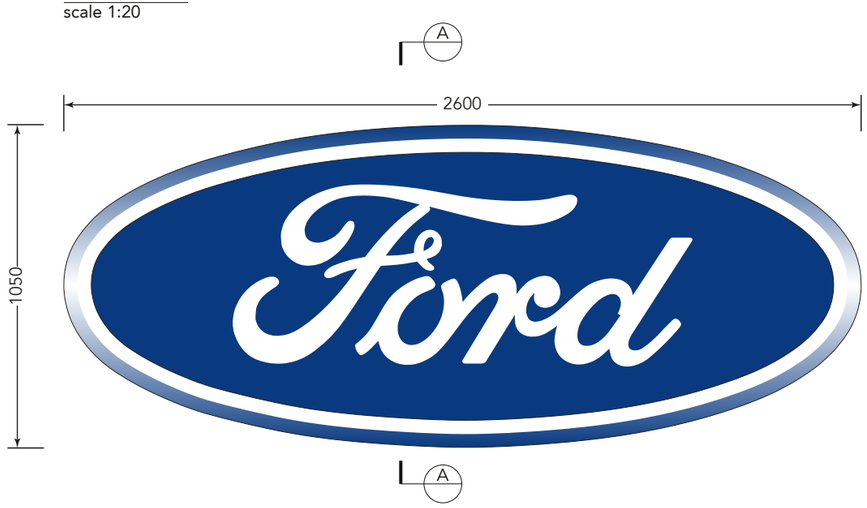
PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN B
DRAWING NO : CD-B80772-2.4 **PAGE :** 4/21

DESIGN STATUS : NOT FOR CONSTRUCTION

REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
B	RA	AS SHOWN	3	30.12.16

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Front Elevation
scale 1:20



AA Section Through
scale 1:20



Signs C & E
Install to existing background 2 off new size XL free flying oval.
O/A size of sign: 2600mm x 1050mm.
O/A weight of sign: 48kg.
HTUS sign C: approx. 3600mm.
HTUS sign E: approx. 3960mm.

Construction
The oval is formed from 3mm blue opal acrylic face panel with text and details formed from white opal acrylic with a chrome outline. Face panels are fixed to a 3mm blue opal casing using screws around the rim. The casing contains an aluminium supporting frame to which lamps and gear trays are attached.

Illumination
The button logo is internally illuminated using banks of fluorescent tubes and is designed to produce a halo illumination effect.
TOTAL ELECTRICAL LOADING: 1amps

SCALE 1 : 20
0 200 400 600 800 1000
MILLIMETRES

MERSON·ASG
SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN C & E
DRAWING NO : CD-B80772-2.5 **PAGE :** 5/21

DESIGN STATUS : NOT FOR CONSTRUCTION

REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
B	RA	AS SHOWN	3	30.12.16

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Front Elevation
scale 1:20



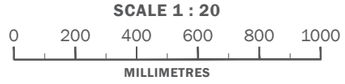
Side Elevation
scale 1:20

Sign D
Install 1 off new freestanding mounted entrance feature
O/A size of sign 1500mm x 2450mm
O/A weight of sign 200kg
O/A height of dealer name text 63mm
O/A height of sub text 40mm

Construction
The sign is constructed from 3mm alucobond panels sprayed Ford blue (RAL 270 30 35) folded around a 80mm x 40mm x 4mm steel box selection framework with 20mm x 20mm x 2mm aluminium box section crossbraces. The face panels are made from SMC material panels sprayed silver grey (RAL 9006). The top face panel is aperture cut to accept an oval button logo (496mm x 200mm) formed from 3mm blue acrylic with text and details in white acrylic with a chrome outline. Text is applied directly to the face panels in 3M matt black self adhesive vinyl. Mirror finished stainless steel letters are also fixed running vertically to the back panels.

Illumination
The button logo is internally illuminated with fluorescent tubes. Additional lighting is provided by a blue light channel running down the right hand side. The button logo is designed to provide a halo illumination effect.
TOTAL ELECTRICAL LOADING:- 2 amp

SCALE 1 : 20



MERSON·ASG
SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

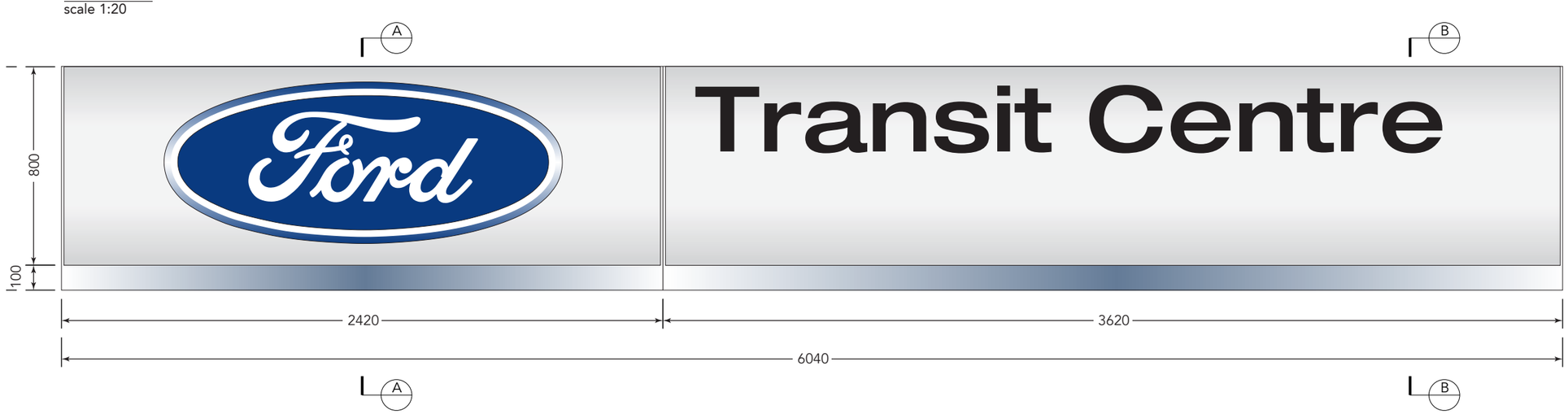
PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN D
DRAWING NO : CD-B80772-2.6
PAGE : 6/21

DESIGN STATUS : NOT FOR CONSTRUCTION

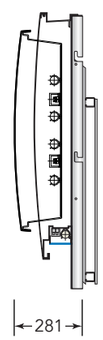
REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
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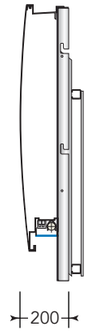
Front Elevation
scale 1:20



AA Section Through
scale 1:20



BB Section Through
scale 1:20



Sign F - Specification:
1 off new Brand clip and Transit Centre clip.
O/A size of sign 6040mm x 900mm.
O/A height of text 250mm.
O/A weight of sign 145.5kg.
HTUS: approx. 3500mm.

Construction:
Main face panels are constructed from radiused aluminium PVDF sprayed silver grey (RAL 9006). The face panes are fixed to an alucobond back panel sprayed Ford blue (RAL 270 30 35).
Brand clip face panels are to be aperture cut to accept a size 2 Ford button oval logo formed from 3mm blue acrylic with a chrome outline.
Transit Centre clip face panels are to be aperture cut to accept 3mm white acrylic moulded letters with 3M matt black self adhesive vinyl applied to face.

Illumination:
Brand clip logo and Transit Centre text are internally illuminated by banks of fluorescent tubing.
Sign also illuminated via blue light channel positioned behind the lower rear section of the face panels. Button logo is designed to provide a halo illumination effect.
Total electrical loading: 9 amps.

Installation:
Fascia is installed by way of brackets to suitable wall fixed ladder system.

SCALE 1 : 20
0 200 400 600 800 1000
MILLIMETRES

MERSON·ASG
SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN F
DRAWING NO : CD-B80772-2.7
PAGE : 7/21

DESIGN STATUS : NOT FOR CONSTRUCTION

REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
B	RA	AS SHOWN	3	30.12.16

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Front Elevation
scale 1:20



Side Elevation
scale 1:20

SIGN G
All vinyl text to be replaced in existing free standing entrance feature (left handed).
O/A size of sign 1500mm x 2450mm.
O/A weight of sign 200kg.
O/A oval button logo 496mm x 200mm.
O/A height of 'T' 83mm.
O/A height of opening hours text 45mm.

CONSTRUCTION
Text is applied directly to the face panel in 3M Matt Black self adhesive vinyl.
NOTE: Opening hours to be confirmed by dealership at a later date.

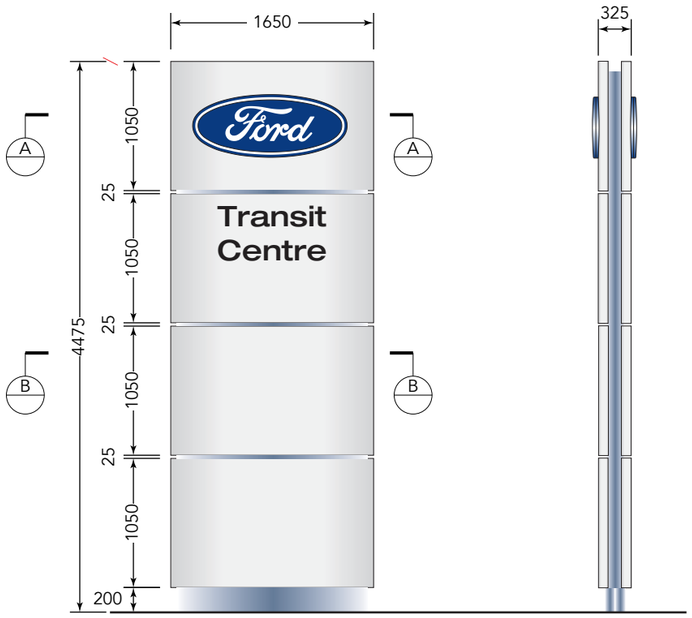
SCALE 1 : 20
0 200 400 600 800 1000

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CLIENT : FORD	**PRODUCT TYPE/DOCUMENT TITLE :** SITE SCHEDULE		**DESIGN STATUS :** NOT FOR CONSTRUCTION					
PROJECT : EXTERNAL SIGNAGE	**PAGE TITLE :** SIGN G							
SITE REFERENCE : SPALDING	**DRAWING NO :** CD-B80772-2.8	**PAGE :** 8/21	**REV :** B	**BY:** RA	**SCALE @ A3 :** AS SHOWN	**ISSUE :** 3	**DATE :** 30.12.16	

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Front Elevation
scale 1:50



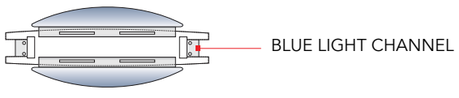
Side Elevation
scale 1:50

Sign H
Install 1 off new 4.5 metre double sided Transit Centre pylon using existing concrete base.
O/A size of sign: 1650 x 4475mm
O/A weight of sign: 550kg
O/A height of 'T': 165mm

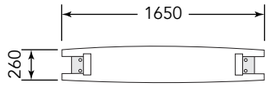
Construction
The pylon is constructed from SMC material panels sprayed silver grey (RAL 9006) fixed over a 200 x 150 x 5mm steel box section framework with 50 x 50 x 3mm steel box section crossbraces. The plinth at the bottom of the panels is formed from 2mm aluminium panels folded around the framework and sprayed Ford blue (RAL 270 30 35). Shadow gaps are formed from 20 x 20 x 2mm aluminium box section sprayed Ford blue (RAL 270 30 35) and fixed to the bottom return of the panel above. Top panels are aperture cut to accept a 3mm blue acrylic size 2 oval button logo with text in white acrylic with a chrome outline. Text is applied directly to the face panels using 3M matt black self adhesive vinyl.

Illumination
Button ovals are internally illuminated with banks of fluorescent tubing and is designed to produce a halo illumination effect. Illumination is also provided by blue light channels running down each side of the sign. Face panels are externally illuminated using 2 off blue floodlights positioned on the ground at a distance of 1500mm on each side of the pylon sign.
TOTAL ELECTRICAL LOADING INCLUDING FLOODLIGHTS: 8 amps

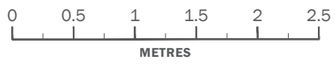
AA Plan Through
scale 1:50



BB Plan Through
scale 1:50



SCALE 1 : 50



MERSON·ASG
SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

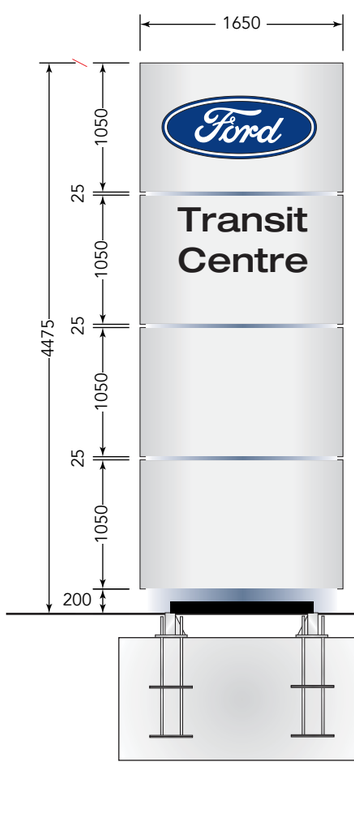
PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN H
DRAWING NO : CD-B80772-2.9
PAGE : 9/21

DESIGN STATUS : NOT FOR CONSTRUCTION

REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
B	RA	AS SHOWN	3	30.12.16

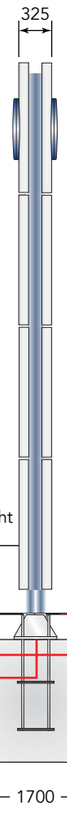
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Front Elevation
scale 1:50

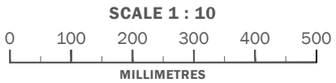


FLOODLIGHT BASES ARE TO BE ALIGNED WITH THE TOP OF THE MAIN BASE & THE LIGHTS ARE FIXED TO BASE WITH LENGTHS OF STEEL STUDDING.

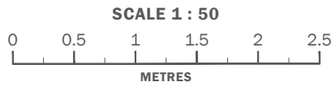
Side Elevation
scale 1:50



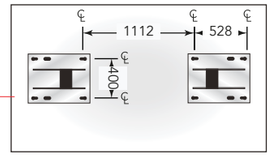
SCALE 1 : 10



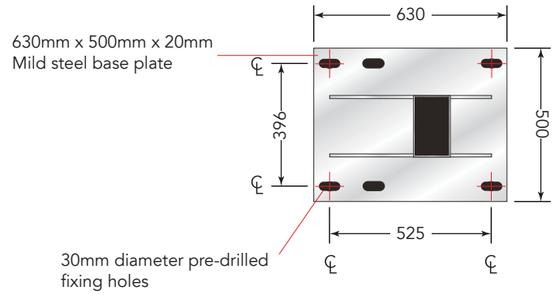
SCALE 1 : 50



Plan View
scale 1:50



Base plates details - BESPOKE
scale 1:20



4,5 metre pylon sign base details
The pylon is to be installed onto exisiting base.

Floodlights details
The Jolly 1 Asim lights are to be fixed to individual concrete bases level with the top of the main base with steel studding at a distance of 1000mm from the sign's face.

MERSON·ASG
SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

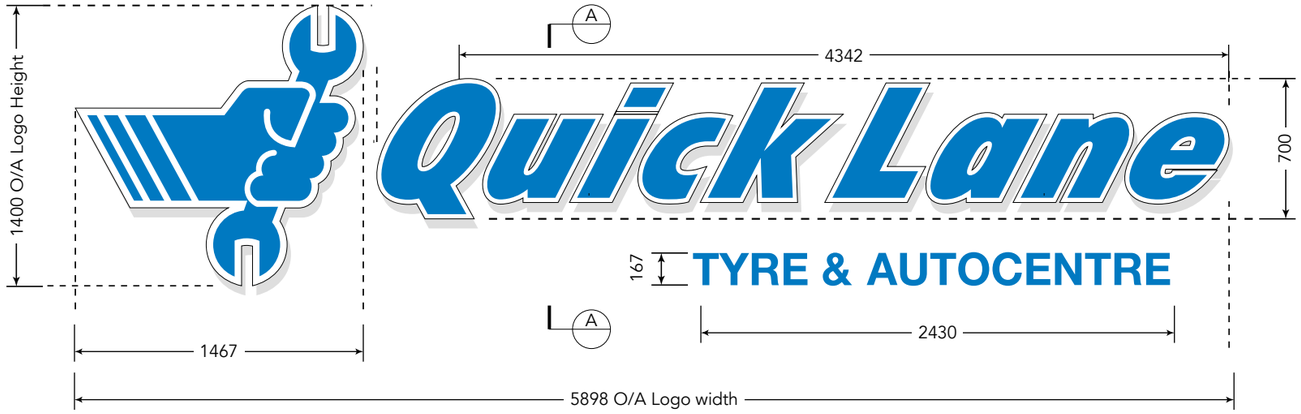
PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN H BASE DETAILS
DRAWING NO : CD-B80772-2.10
PAGE : 10/21

DESIGN STATUS : NOT FOR CONSTRUCTION

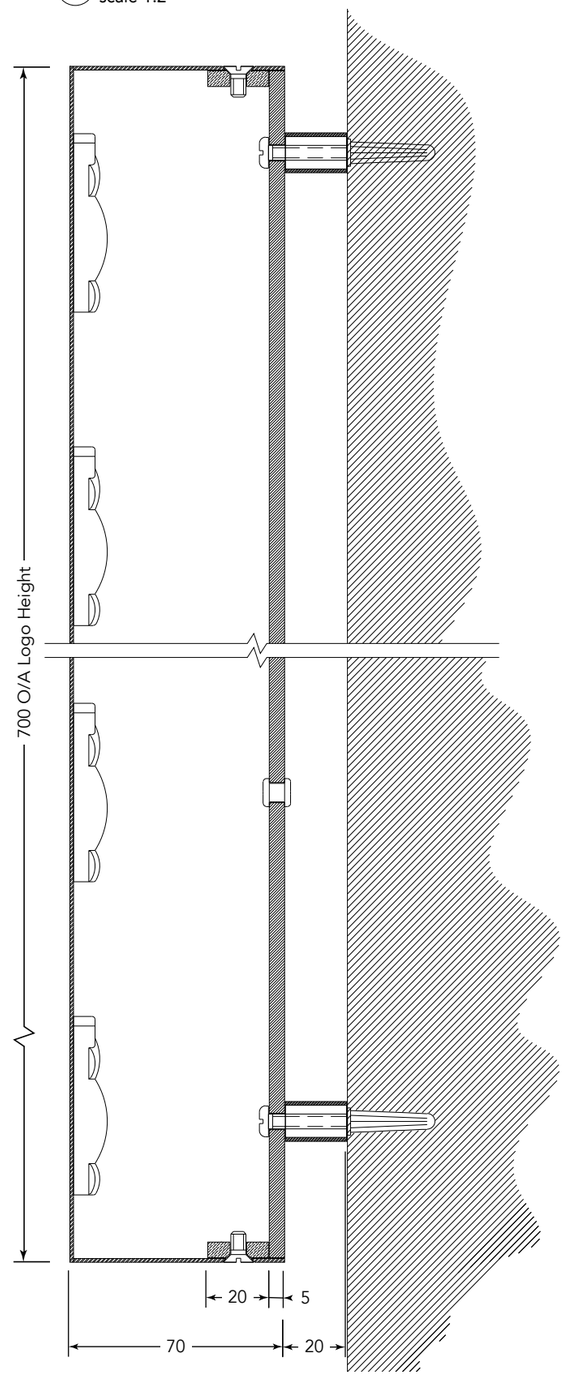
REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
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Front Elevation
scale 1:20



Broken Section Through (AA)
scale 1:2



Sign I - Specification:
1 off wall mounted, built-up halo illuminated 'Quick Lane' logo.

Construction:
'Quick Lane' logo constructed from 1.2mm stainless steel with 70mm returns being etched, primed and stove enamelled RAL 9003 (White Aluminium) 30-40% matt finish.
Logo back panel from Opal Perspex® 050 (Dense Opal) arcylic.
Logo to have rear-adhesive blue vinyl applied to face leaving a 7mm pin stripe, blue vinyl to match Pantone® 300 C (Blue).
'TYRE & AUTOCENTRE' text from blue vinyl to match Pantone® 300 C (Blue) and applied directly to existing background under built-up letters as shown above.

Illumination:
Built up letters are to be internally inlluminated via Tetra PowerMAX Warm White LED modules powered by low-voltage 12VDC system mounted to letter faces.

Installation:
Logo fitted to existing background via M5 x 50mm screws and rawl plugs through 15mmØ x 20mm x 1.6mm conduits spacers etched and powder coated to match background colour (PM to confirm).

Size & Weight:
O/A manufacturing size of sign: - 5898mm x 1400mm x 70mm.
O/A approximate weight of sign: - 80kg.

Note:
Background to be made good prior to applying vinyls as there may be fixing hole left from existing sign.

HTUS - approx. 4000mm.

SCALE 1 : 2
0 20 40 60 80 100
MILLIMETRES

SCALE 1 : 20
0 200 400 600 800 1000
MILLIMETRES

MERSON·ASG
SIGNAGE & BRANDING

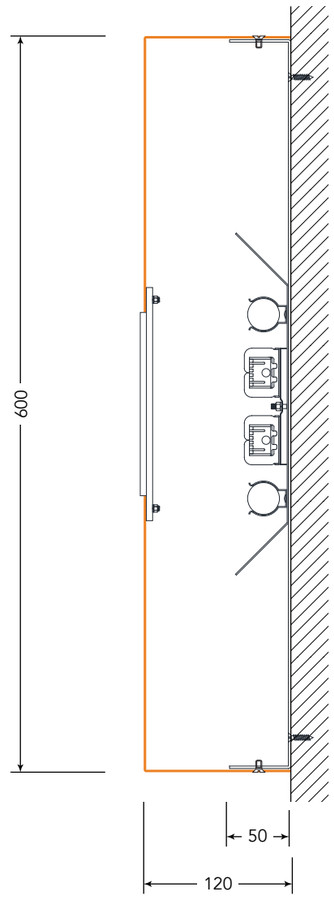
CLIENT : FORD	**PRODUCT TYPE/DOCUMENT TITLE :** SITE SCHEDULE			**DESIGN STATUS :** NOT FOR CONSTRUCTION			
PROJECT : EXTERNAL SIGNAGE	**PAGE TITLE :** SIGN I						
SITE REFERENCE : SPALDING	**DRAWING NO :** CD-B80772-2.11	**PAGE :** 11/21	**REV :** A	**BY:** KM	**SCALE @ A3 :** AS SHOWN	**ISSUE :** 3	**DATE :** 30.12.16

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Front Elevation
scale 1:20



AA Section Through
scale 1:5



Sign J - Specification:
1 off Header Box panel to read 'TYRES & ALIGNMENT'.

Construction:
Panel manufactured from 2mm aluminium being stencil cut, etched, primed and stoved SW6649 (Tango - Sherwin Williams Paint).
Letters cut from 2 x 5mm Perspex® 050 (Opal) built up to 10mm and pushed through aperture cut panel.

Illumination:
Illumination provided via Aura T8 lamps and electronic ballast units.

Installation:
Sign fixed to existing background via full back tray with 50mm folded returns via M6 screws and rawl plugs.

Size & Weight:
O/A manufacturing size of sign: - 4000mm x 600mm x 120mm.
O/A approximate weight of sign: - 13kg.
O/A height of text: - 150mm.

Notes:
HTUS - approx. 6000mm.

SCALE 1 : 5
0 50 100 150 200 250
MILLIMETRES

SCALE 1 : 20
0 200 400 600 800 1000
MILLIMETRES

MERSON·ASG
SIGNAGE & BRANDING

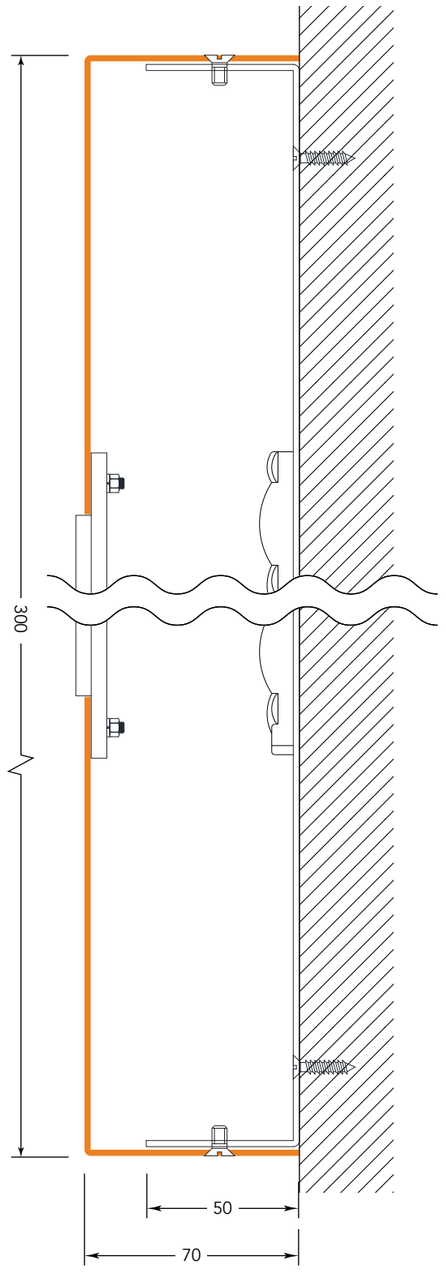
CLIENT : FORD	**PRODUCT TYPE/DOCUMENT TITLE :** SITE SCHEDULE	**DESIGN STATUS :** NOT FOR CONSTRUCTION					
PROJECT : EXTERNAL SIGNAGE	**PAGE TITLE :** SIGN J						
SITE REFERENCE : SPALDING	**DRAWING NO :** CD-B80772-2.12	**PAGE :** 12/21	**REV :** A	**BY:** KM	**SCALE @ A3 :** AS SHOWN	**ISSUE :** 3	**DATE :** 30.12.16

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Front Elevation
scale 1:10



Broken Section
scale 1:2



Sign K - Specification:
1 off internally illuminated fascia to read 'RECEPTION'.

Construction:
Panel manufactured from 2mm aluminium being stencil cut, etched, primed and stoved SW6649 (Tango - Sherwin Williams Paint).
Letters cut from 2 x 5mm Perspex® 050 (Opal) built up to 10mm and pushed through aperture cut panel.

Illumination:
Illumination provided via LEDs. LEDs TBC.

Installation:
Sign fixed to existing background via full back tray with 50mm folded returns via M6 screws and rawl plugs.

Size & Weight:
O/A manufacturing size of sign: - 1200mm x 300mm x 70mm.
O/A approximate weight of sign: - 4kg.
O/A height of text: - 100mm.

Notes:
HTUS - 2200mm.

SCALE 1 : 2
0 20 40 60 80 100
MILLIMETRES

SCALE 1 : 10
0 100 200 300 400 500
MILLIMETRES

MERSON·ASG
SIGNAGE & BRANDING

CLIENT : FORD
PROJECT : EXTERNAL SIGNAGE
SITE REFERENCE : SPALDING

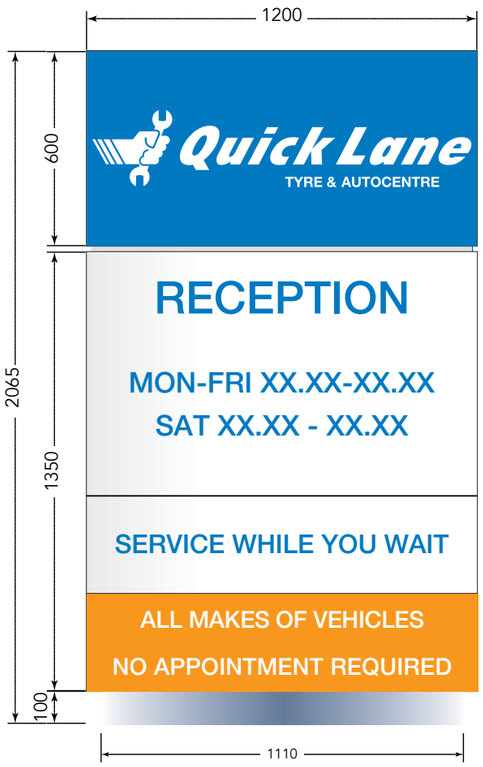
PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE
PAGE TITLE : SIGN K
DRAWING NO : CD-B80772-2.13
PAGE : 13/21

DESIGN STATUS : **NOT FOR CONSTRUCTION**

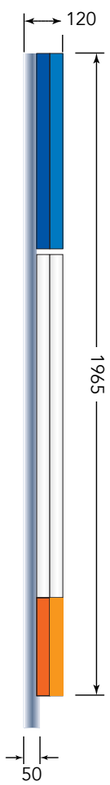
REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
A	KM	AS SHOWN	3	30.12.16

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Front Elevation
scale 1:20



Side Elevation
scale 1:20



Sign L - Specification:
Install 1 off new wall mounted entrance feature.

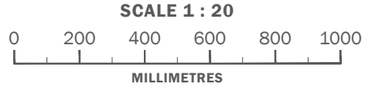
Construction:
The sign is constructed from 3mm alucobond panels etched and powder coated Ford blue (RAL 270 30 35) folded around a 80mm x 40mm x 4mm steel box selection framework with 20mm x 20mm x 2mm aluminium box section crossbraces. Top panel from the face panels are constructed from SMC material. Top panels to have rear-adhesive blue vinyl to match Pantone® 300 C (Blue) applied to face with logo and text applied in rear-adhesive Oracal® 551-101 (Arctic White) vinyl. Middle panel sprayed silver grey (RAL 9006). Blue text rear-adhesive blue vinyl text applied to face to match Pantone® 300 C (Blue).
Bottom panels to have rear-adhesive 3M™ Scotchcal™ Series 80-717 (Orange) applied to face. Text applied to face in rear adhesive Oracal® 551-101 (Arctic White) vinyl.

Illumination:
Sign is non-illuminated.

Size & Weight:
O/A manufacturing size of sign: - 1200mm x 2065mm x 120mm.
O/A approximate weight of sign: - 80kg.

Note:
Opening hours to be confirm.

SCALE 1 : 20



MERSON·ASG
SIGNAGE & BRANDING

CLIENT :
FORD

PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
SPALDING

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE

PAGE TITLE :
SIGN L

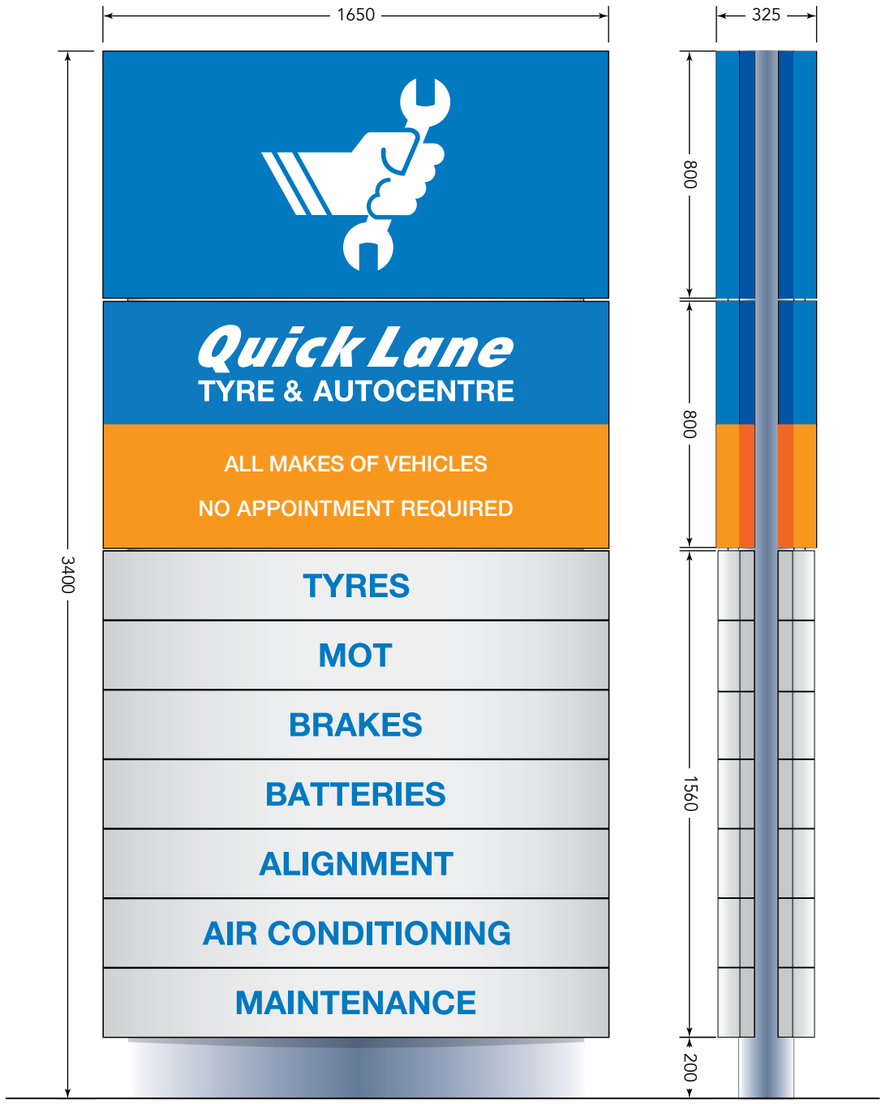
DRAWING NO : CD-B80772-2.14
PAGE : 14/21

DESIGN STATUS :
NOT FOR CONSTRUCTION

REV :	BY:	SCALE @ A3 :	ISSUE :	DATE :
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Front Elevation
scale 1:20



Side Elevation
scale 1:20

Sign M - Specification:
Install 1 off 3.4m double sided totem complete. New concrete base required.

Construction:
Panels constructed from SMC etched and powder coated RAL 9006 (White Aluminium) 30-40% matt finish. Panels fixed over a 100mm x 50mm x 3mm steel box section framework with 100mm x 50mm x 3mm steel box section crossbraces. The plinth at the bottom of the panels is formed from 2mm aluminium panels folded around the framework being etched and powder coated Ford blue (RAL 270 30 35). Shadow gaps are formed from 20mm x 20mm x 2mm aluminium box section etched and powder coated RAL 9006 (White Aluminium) 30-40% matt finish and fixed to the bottom return of the panel above.

Top panels to have rear-adhesive blue vinyl to match Pantone® 300 C (Blue) applied to face with logo and text applied in rear-adhesive Oracal® 551-101 (Arctic White) vinyl.
Middle panel to have rear-adhesive blue vinyl applied to face to match Pantone® 300 C (Blue) to top and rear-adhesive 3M™ Scotchcal™ Series 80-717 (Orange) applied to bottom.
Bottom panel to have rear-adhesive blue vinyl text applied to face to match Pantone® 300 C (Blue) and 5mm divider from Arlon 2881 (Black) vinyl to give the illusion of slats.

Illumination:
Face panels are externally illuminated using 2 off floodlights positioned on the ground at a distance of 1500mm on each side of the pylon sign.
TOTAL ELECTRICAL LOADING INCLUDING FLOODLIGHTS:- 2 amps.

Size & Weight:
O/A manufacturing size of sign: - 1650mm x 3400mm x 325mm.
O/A approximate weight of sign: - 425kg.

Foundation/Base:
Where new bases are to be installed by ASG, it is the clients responsibility to ensure that there are no services (gas, water, electricity, BT etc) in the area of the new base that will hinder or prevent the installation as this information cannot be ascertained by ASG during the survey. ASG will not be responsible for any costs of aborted installations, damage to services or re-submitting of planning applications should services be found at time of carrying out the installation. Clients should check for services before agreeing sign locations.

If the existing concrete base is to be reused, it is the client's responsibility to ensure it meets the criteria required structurally. ASG will not be responsible for any failures of the base or the fixing studs to the new pylon sign, and will request that the client sign a waiver form detailing as such. ASG will not provide warranty for installation should the existing base be reused, only the products itself will carry out standard warranty as per our standard terms & conditions. Should the existing base be reused an adaptor plate may be required to suit the existing fixing stud arrangement. These details will need to be confirmed by a site survey.

SCALE 1 : 20
0 200 400 600 800 1000
MILLIMETRES

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SIGNAGE & BRANDING

CLIENT :
FORD

PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
SPALDING

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE

PAGE TITLE :
SIGN M

DRAWING NO : CD-B80772-2.15

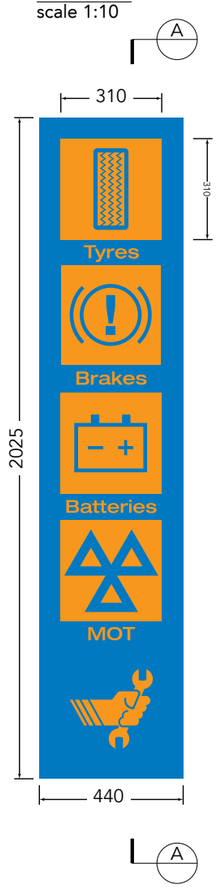
PAGE : 15/21

DESIGN STATUS :
NOT FOR CONSTRUCTION

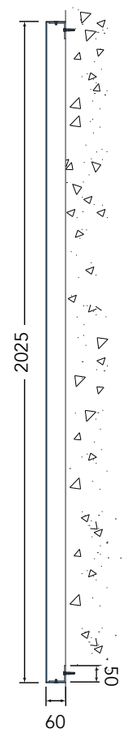
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Front View
scale 1:10



AA Section Through
scale 1:10



Sign N - Specification:
Install 1 off Picto menu panel.

Construction:
Sign constructed from 2.5mm aluminium being etched, primed and stove enamelled SW6959 (Blue Chip - Sherwin Williams paint).
Face panels to have rear-adhesive vinyl squares, logo and text applied to face to match 3M™ Scotchcal™ Series 80-717 (Orange) with details weeded out.

Installation:
Signs are to be fixed to existing background via 50mm x 50mm aluminium angles.

Size & Weight:
O/A manufacturing size of signs: - 440mm x 2025mm x 60mm.
O/A approximate weight of sign: - 8kg.

Notes:
HTUS - 800mm.

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SIGN A CURRENT LOCATION



SIGN A NEW LOCATION EXISTING VIEW



SIGN A NEW LOCATION PROPOSED VIEW



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CLIENT :
FORD

PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
SPALDING

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE

PAGE TITLE :
SIGN A VISUALS

DRAWING NO : CD-B80772-2.17

PAGE : 17/21

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SIGN B EXISTING POSITION



SIGN B (NEW POSITION), C, D & E EXISTING VIEW



SIGN B (NEW POSITION), C, D & E PROPOSED VIEW



Please Note:
Sign E is to be installed to be inline with Sign B

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SIGNAGE & BRANDING

CLIENT :
FORD

PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
SPALDING

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE

PAGE TITLE :
SIGN B, C, D & E VISUALS

DRAWING NO : CD-B80772-2.18

PAGE : 18/21

DESIGN STATUS :
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SIGN F EXISTING VIEW



SIGN F PROPOSED VIEW



SIGN G EXISTING VIEW



SIGN G PROPOSED VIEW



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CLIENT :
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PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
SPALDING

PRODUCT TYPE/DOCUMENT TITLE :
SITE SCHEDULE

PAGE TITLE :
SIGN F & G VISUALS

DRAWING NO : CD-B80772-2.19
PAGE : 19/21

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SIGN H EXISTING VIEW



SIGN H PROPOSED VIEW



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CLIENT : FORD

PROJECT : EXTERNAL SIGNAGE

SITE REFERENCE : SPALDING

PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE

PAGE TITLE : SIGN H VISUALS

DRAWING NO : CD-B80772-2.20 **PAGE :** 20/21

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SIGNS I, J, K, L & N - EXISTING VIEW



SIGNS I, J, K, L & N - PROPOSED VIEW



SIGN M - EXISTING VIEW



SIGN M - PROPOSED VIEW



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CLIENT : FORD

PROJECT : EXTERNAL SIGNAGE

SITE REFERENCE : SPALDING

PRODUCT TYPE/DOCUMENT TITLE : SITE SCHEDULE

PAGE TITLE : QUICK LANE SIGNAGE VISUALS

DRAWING NO : CD-B80772-2.21 **PAGE :** 21/21

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