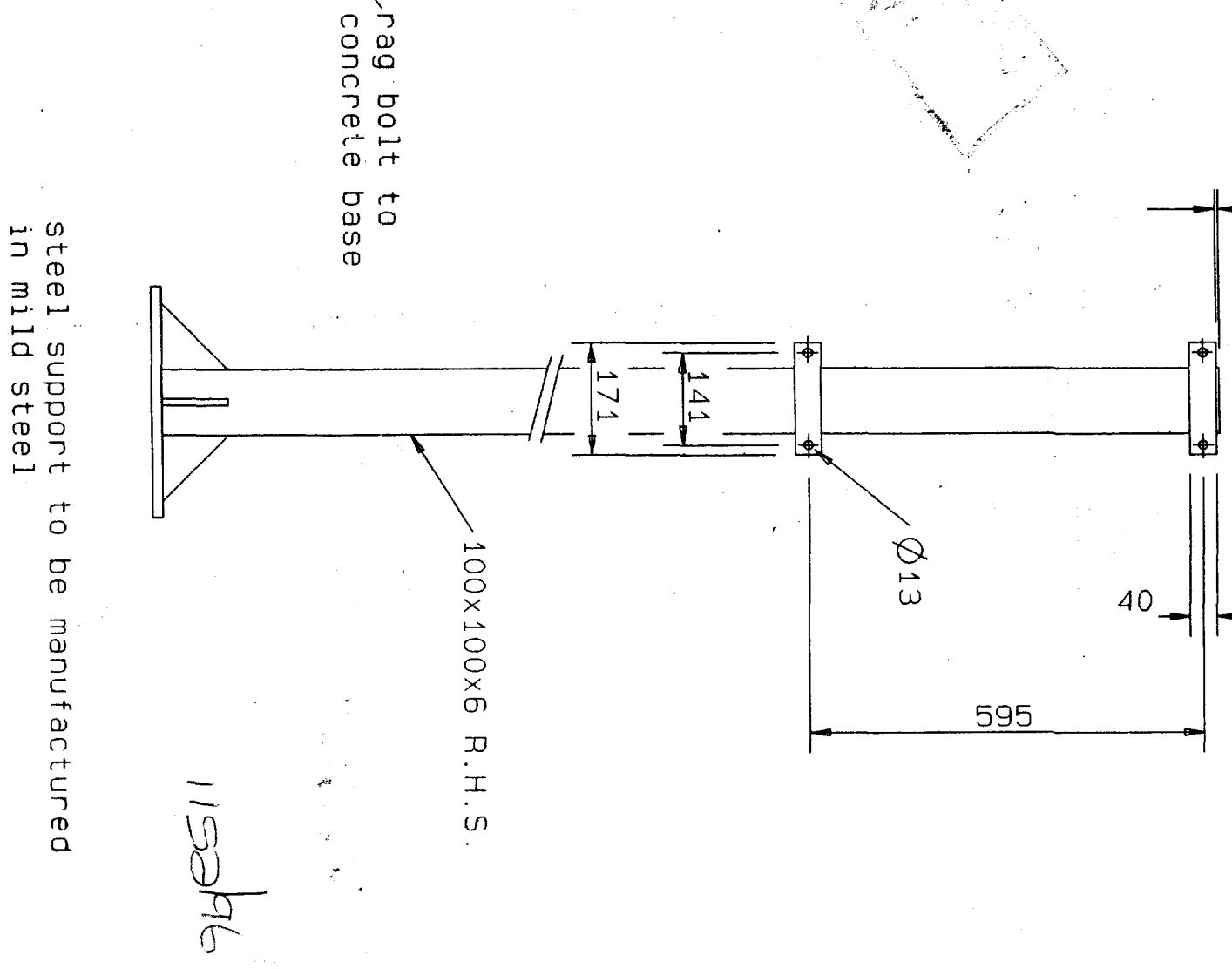
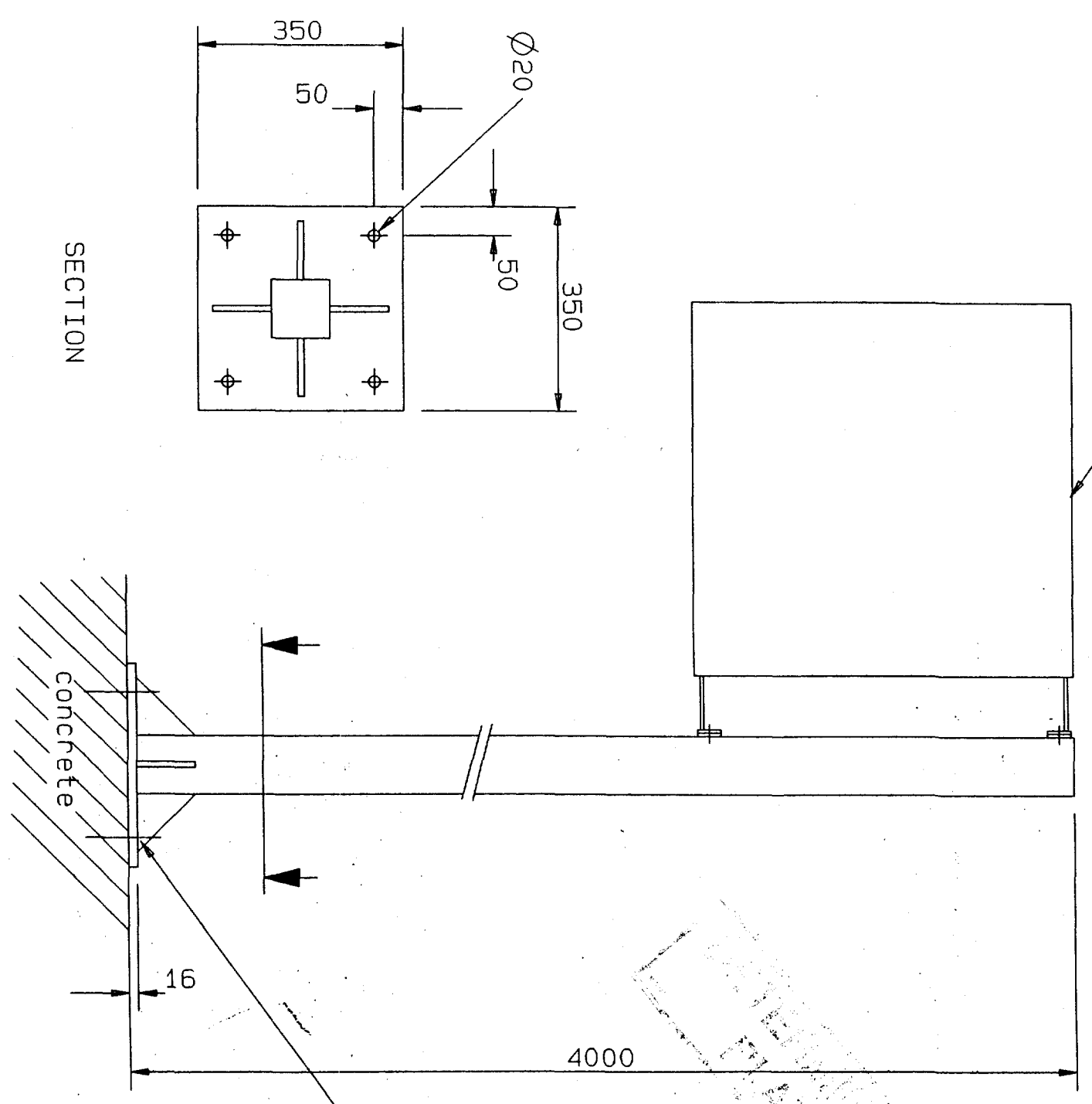


illuminated sign



IF IN DOUBT - ASK
DO NOT SCALE
Reviewed by
Approved with
the Engineer (signature).

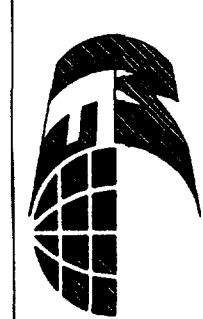
CAD FILE: mjr/drawings/illuminated-sign

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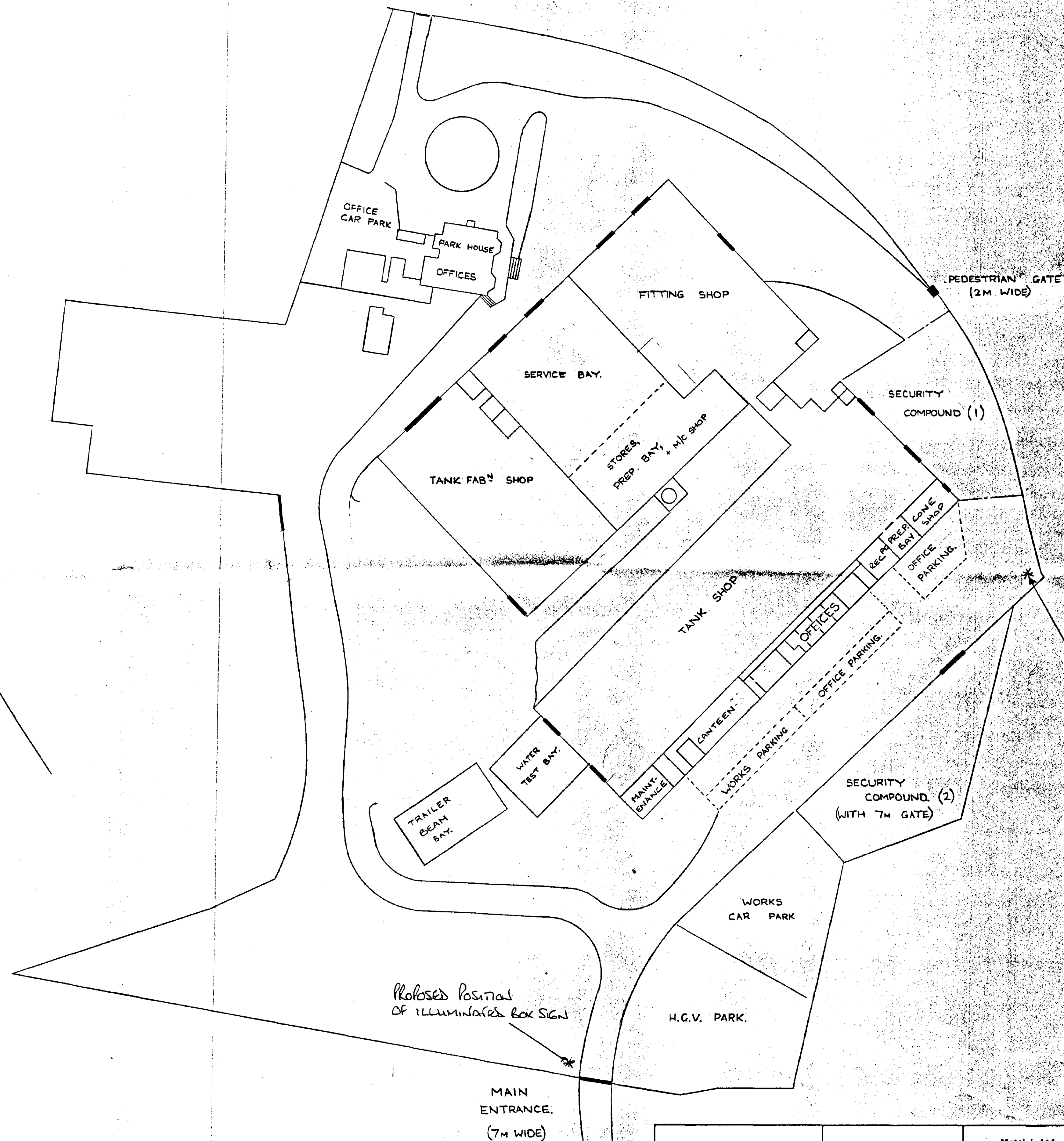
TOLERANCES (U.O.S.)	
Machined Dims	-0
I.D. +0.5mm	-0
O.D. +0	-0.5mm
Lengths	±0.5mm
Unmachined Dims	±2mm
Up to 1m	±3mm
1m to 3m	±5mm
Over 3m	±1°

date	14-2-97
drawn	MJR
approved	
scale	1/10

METALAIR-FILLIAT Ltd. COMBINED TRANSPORT SYSTEMS	
Sutton Bridge, Lincolnshire, PE12 9XE. (01406) 350000	
title	ILLUMINATED SIGN SUPPORT
drw no.	



DRAWING AUTHORIZED:	
DATE:	
W/O NO:	
ORIGINAL ISSUE	A



WORKSHOP DETAILS.

TANK SHOP

HEIGHT TO EAVES : 4.9M.
 HEIGHT TO RIDGE : 8.2M.
 FLOOR AREA : 2800 M².
 ACCESS : 4 DOORS 4.5 WIDE, 4.8 HIGH.
 CRANES : 1x E.O.T.C. 500KG SWL - MAX LIFT - 4.65M.
 3x MONORAILS 1.5 TONNE SWL - MAX LIFT - 2 @ 4.9M
 1 @ 6.69M

STEEL FAB SHOP

HEIGHT TO EAVES : 9.5M.
 HEIGHT TO RIDGE : 10.83M.
 FLOOR AREA : 1315M².
 ACCESS : 1 DOOR 9.2 WIDE, 7.0 HIGH.
 1 DOOR 6.0 WIDE, 6.0 HIGH.
 CRANES : 1x EOTC 10 TONNE SWL 7.138 MAX LIFT.
 1x EOTC 5 TONNE SWL 7.444 MAX LIFT.

FITTING SHOP

HEIGHT TO EAVES : 5.15M.
 HEIGHT TO RIDGE : 6.4M.
 FLOOR AREA : 1220M².
 ACCESS : 3 DOORS 5.0 WIDE 4.25M HIGH.
 CRANES : 5 MONORAILS 5 TONNE SWL - MAX LIFT - 2 @ 3.87M.
 2 @ 4.32M.
 1 @ 4.72M.

STORES / SERVICE BAY / MACHINE SHOP

HEIGHT TO EAVES : 5.15M.
 HEIGHT TO RIDGE : 6.4M.
 FLOOR AREA : 1420M².
 ACCESS : 2 DOORS 5M WIDE 4.25M HIGH.
 CRANES : 5 MONORAILS 5 TONNE SWL - MAX LIFT - 2 @ 3.87M.
 2 @ 4.32M.
 1 @ 4.72M.

TRAILER ASSEMBLY BAY

HEIGHT TO EAVES : 4.87M.
 HEIGHT TO RIDGE : 6.22M.
 FLOOR AREA : 275M².
 ACCESS : 2 DOORS - 4.39 WIDE, 4.34 HIGH.
 CRANES : 2x 2 TONNE 'A' FRAME HOISTS - MAX LIFT - 3.86M.

WATER TEST BAY

HEIGHT TO EAVES : 5.33M.
 HEIGHT TO RIDGE : 6.55M.
 FLOOR AREA : 245M².
 ACCESS : 3 DOORS, 4.25 WIDE, 4.98 HIGH.
 1 DOOR, 2.58 WIDE, 4.98 HIGH.

*Proposed position
 of illuminated box sign*

OFFICE AREAS

GENERAL - 600 M².
 PARK HOUSE - 350 M².

TOTAL MANUFACTURING AREA
 AVAILABLE : 7275M²

SOUTH HOLLAND DC
 HOUSING & PLANNING
 17 DEC 1996
 Ref: 1152/96

DETERMINED
 F

ISSUE .B.		Nov 96	
Metalair Ltd.			
title		METALAIR LTD.	
SITE LAYOUT		drg no	
		D/1MBS/1598	
		SHT. 1 OF 2	

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			drawn	C.D.APPS
			checked	<i>[Signature]</i>
			scale	1:500