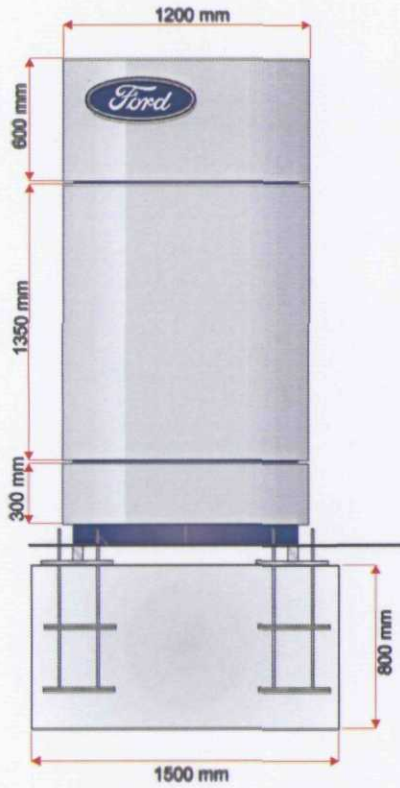
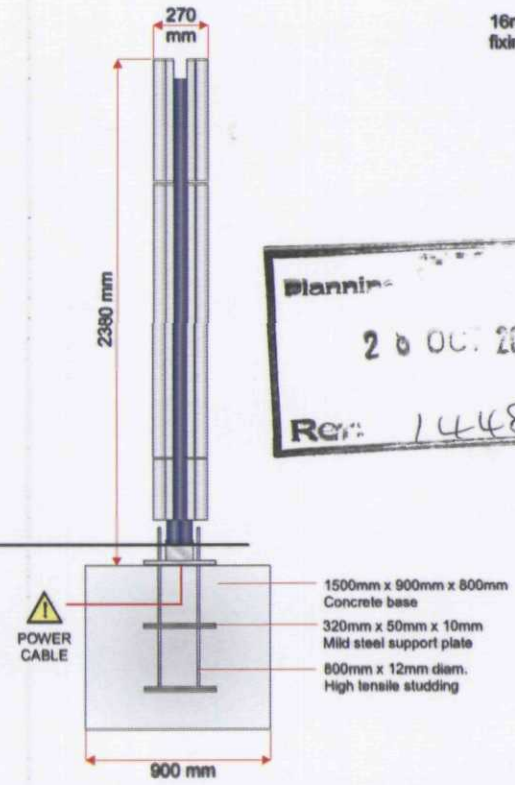
DEALER NAME & SERVICES SIGN

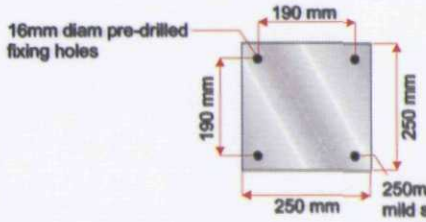
FRONT VIEW
SCALE 1:25



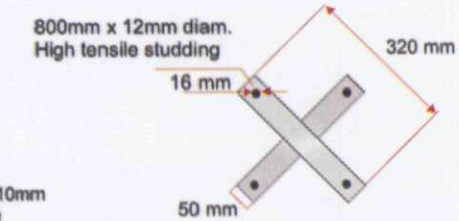
SIDE VIEW
SCALE 1:25



BASE PLATE DETAIL
SCALE 1:10

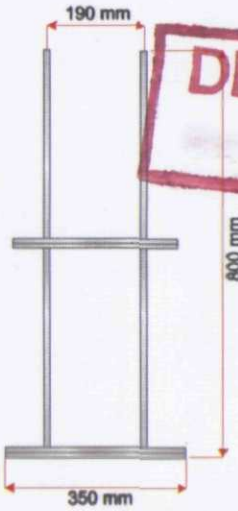


PLAN VIEW OF CAGE
SCALE 1:10



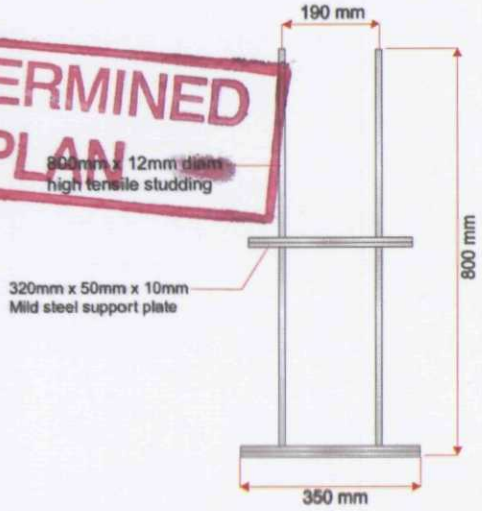
Planning
26 OCT 2004
Ref: 1448/04

FRONT VIEW OF CAGE
SCALE 1:10

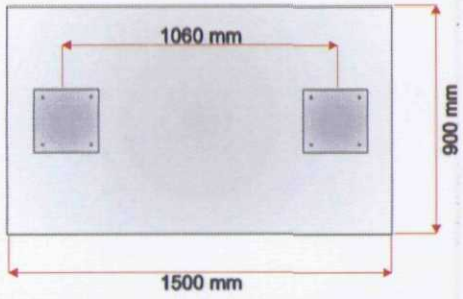


DETERMINED PLAN

SIDE VIEW OF CAGE
SCALE 1:10



PLAN VIEW
SCALE 1:20



DEALER NAME & SERVICES SIGN
The sign is to be installed onto 2 off high tensile steel cages embedded into a concrete sump.

CONSTRUCTION
Each cage is constructed from 4 off 800mm lengths of 12mm diameter high tensile steel studding spaced at 190mm centres. The high tensile uprights are spaced using 4 off 350mm x 50mm x 10mm mild steel flat bars welded diagonally across the uprights in pairs. The sign is to be secured to the studding using Nyloc nuts. After the installation of the sign any excess studding should be trimmed to below ground level and surface should be finished off.

Illumination
Face panels are illuminated using 2 off floodlights located on the ground (optional).
Total electrical loading including floodlights:- 2 amps

CONCRETE BASE SPECIFICATIONS.
The design assumes that the ground bearing pressure is not less than 35kN/M Overtuning point is 52kN/M. Concrete is mixed to BS CP 110 (structural use of concrete) Grade of concrete is 20/30. (20 being the maximum aggregate size is mm and 30 refers to the strength of the concrete ie:30kN/M). Concrete has a slump rating of 50mm.
RECOMMENDED CURING PERIOD OF CONCRETE NOT LESS THAN 7 DAYS.

NOTE
Where dealership wish to fit bases in advance of the signage being supplied and installed, the signage contractor can install the signage be way of chemical fixings to base installed by the main contractor. In order to achieve this the concrete must be to the size and specified mix on this drawing. Where base sizes are restricted due to on site conditions or existing foundations, the main contractor is to gain specialist advice from their own structural engineers. (The signage contractor can not take liability for bases installed by the main contractor).

NOTE
It is the dealers responsibility to provide an adequate separate electrical supply to each of the floodlights as well as to the sign itself. Other than connecting to the supply, the signage contractor will charge on a time and material basis for an on site electrical work.

ARLUX (UK)	SPECIALISTS IN CORPORATE DESIGN	CLIENT FORD MOTOR COMPANY	Job Number 715608	Draughtsman A.B	Date 18/08/2004
ARLUX UK UNITS 7 - 9 TITAN BUSINESS PARK SPARTAN CLOSE, TACHBROOK PARK WARWICK, CV34 6RR TEL (01926) 462666 FAX (01926) 643678	Dwg. No. 715608/01A	SITE Leesons Garage Ltd, Railway Lane, Sutton Bridge, Spalding, Lincs, PE12 9XD.	SRF Number 52906	Dealer Code 45531 HB	Scale N.T.S

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