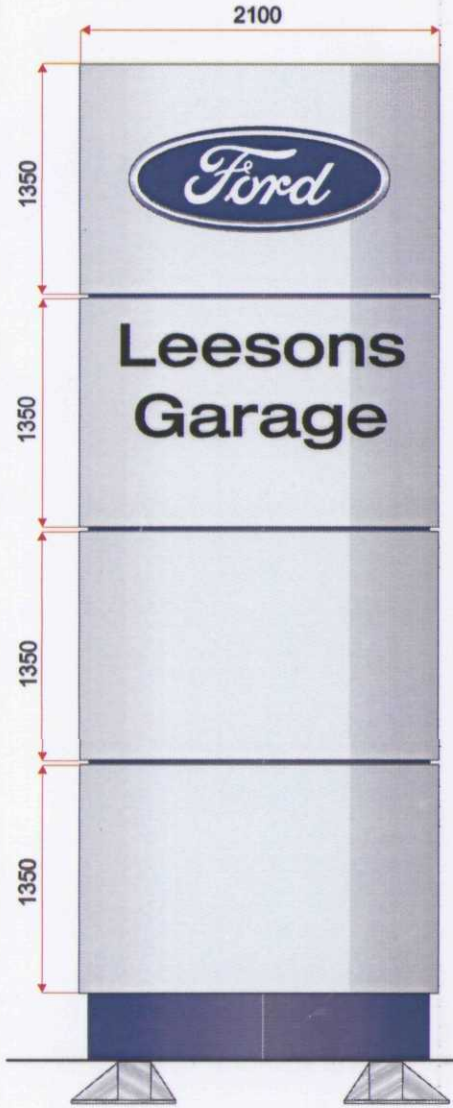
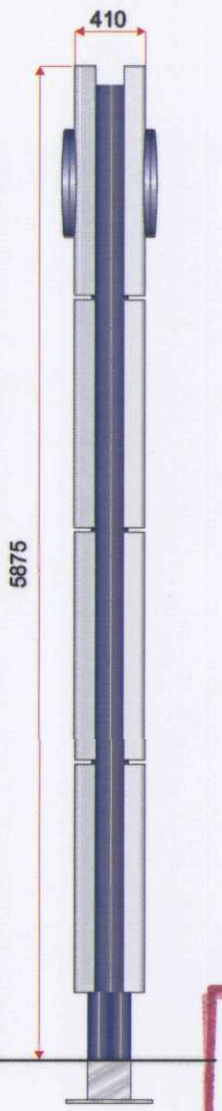
SIGN A
6 METRE PYLON

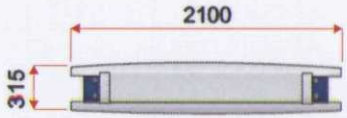
FRONT VIEW



SIDE VIEW



SECTION THROUGH PYLON



SECTION THROUGH PYLON
SHOWING OVAL BUTTON LOGO



SIGN A
Install 1 off new 6 metre double sided pylon with a new concrete base.
O/A size of sign 2100mm x 5875mm
O/A weight of sign 925kg
O/A height of Dealer Name 1088mm

CONSTRUCTION
The pylon is constructed from SMC material panels sprayed silver grey (RAL 9006) fixed over a 200mm x 150mm x 5mm steel box section framework with 50mm x 50mm x 3mm steel box section crossbraces. The plinth art the bottom of the panels is formed from 2mm aluminium panels folded around the framework and sprayed Ford blue (RAL 270 30 35). Shadow gaps are formed from 20mm x 20mm x 2mm alumium box section sprayed Ford blue (270 30 35) and fixed to the bottom return of the panel above. Top panels are aperture cut to accept a 3mm blue acrylic size 2 oval button logo with text in white acrylic with a chrome outline. Text is applied directly to the face panels using 3M matt black self adhesive vinyl.

ILLUMINATION
Button ovals are internally illuminated with banks of fluorescent tubing and is designed to produce a halo illumination effect. Illumination is also provided by blue light channels running down each side of the of the sign. Face panels are externally illuminated using 2 off blue floodlights positioned on the ground at a distance of 1500mm on each side of the pylon sign.

NOTE
It is the dealers responsibility to provide an adequate power supply to each required point. Other than connecting to the supply, the signage contractor will charge on a material and time basis for any on site electrical work.

Heavy digging equipment required to remove existing Pole sign base. Utilise existing L.T Supply if possible.

SHDC
Planning & Development
2 8 OCT 2004
Ref: 1448/04
DETERMINED
PLAN



ARLUX (UK)	SPECIALISTS IN CORPORATE DESIGN	CLIENT Ford FORD MOTOR COMPANY	Job Number 715608	Draughtsman A.B	Date 18/08/2004	Amendments	
ARLUX UK UNITS 7 - 9 TITAN BUSINESS PARK SPARTAN CLOSE, TACHBROOK PARK WARWICK, CV34 6RR TEL (01926) 452600 FAX (01926) 542878	Dwg. No. 715608/01A	SITE Leesons Garage Ltd, Railway Lane, Sutton Bridge, Spalding, Lincs, PE12 9XD.	SRF Number 52906	Dealer Code 45531 HB	Scale 1:30		

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